
WELCOME

➤ PRESENTATION

- Introduction
- Hollow core slab
- Precast panels
 1. Cladding
 2. Load bearing structure- (column/ beam / wall construction)
 3. Load bearing structure- (Wall construction)

ASHOK RAISINGHANI

INTRODUCTION

WHY PRECAST ?

✓ Construction speed.

PRECAST BUILDING

12 February 2008



13 April 2008



STATUS OF IN SITU BUILDING ON CORRESPONDING DATES



WHY PRECAST ?

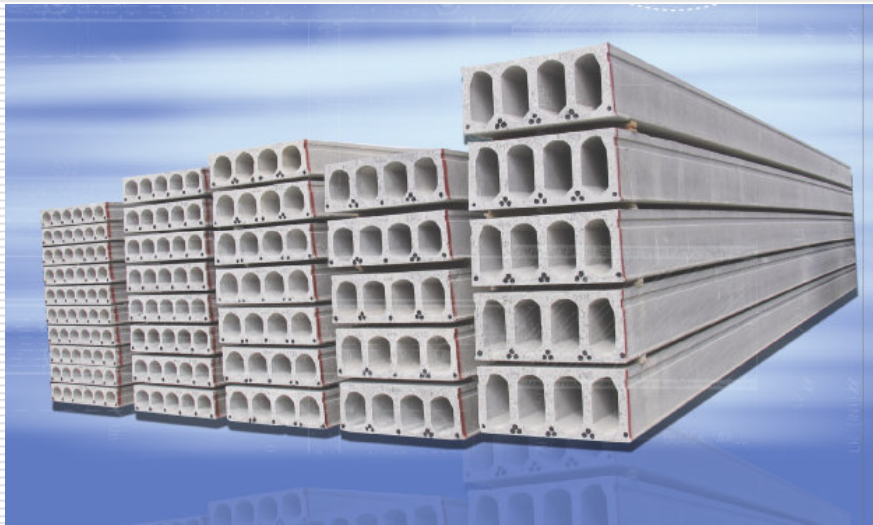
- ✓ Plant-fabrication, Quality control.
 - ✓ Fire resistance and durability
 - ✓ Better stability under wind , thermal changes, vibration as material is massive and heavy
 - ✓ Span/ depth for beam/ HCS : 15/35
-

➤ With architectural precast concrete we achieve

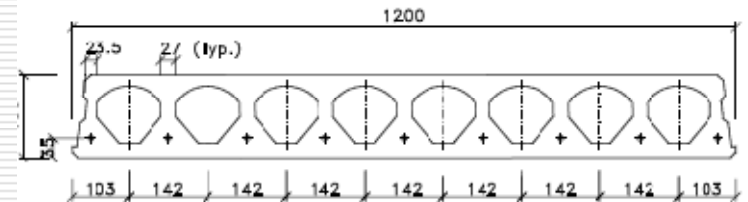
✓ wide variety of highly attractive surfaces,
shapes,
finishes and colors.

✓ Thermal and acoustic efficient product

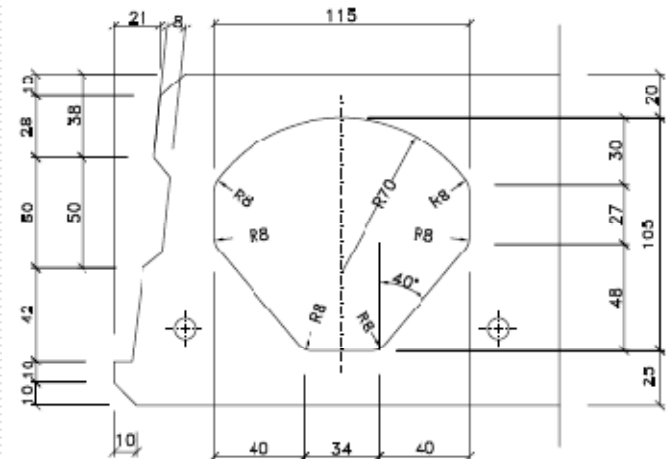
HOLLOW-CORE SLABS



Less material usage.



Area of Cross Section 101829 mm²



FOR PRODUCTION
TOLERANCES REFER TO
SEPARATE SHEETS.

Technical information

With pre-stressing we achieve :

- ✓ Greater span-to-depth ratios,
- ✓ More controllable performance,

| Strands \ Span | | 15.0 | 15.5 | 16.0 | 16.5 | 17.0 | 17.5 | 18.0 | 18.5 | 19.0 | 19.5 | 20.0 | 20.5 | 21.0 |
|--|------|-------|-------|-------|-------|-------|-------|------|------|-------|-------|------|------|-------|
| 4x12.5 + 6x15.7 mm Mur= 888 KN-M Vco= 331 KN | Quls | 17.7 | 16.1 | 14.5 | 13.1 | 11.9 | 10.7 | 9.7 | 8.74 | 7.8 | 7.01 | 6.24 | 5.53 | |
| | Qsls | 8.96 | 8.0 | 7.1 | 6.3 | 5.6 | 4.95 | 4.35 | 3.8 | 3.27 | 2.8 | 2.4 | 1.95 | |
| | C | -10.2 | -9.7 | -9.0 | -8.1 | -6.93 | -5.6 | -4.0 | -2.1 | 0.0 | 2.44 | 5.20 | 8.2 | |
| | U | 2.76 | 3.14 | 3.57 | 4.04 | 4.55 | 5.1 | 5.7 | 6.38 | 7.1 | 7.87 | 8.7 | 9.62 | |
| 5x12.5 + 6x15.7 mm Mur= 926 KN-M Vco= 338 KN | Quls | 18.8 | 17.1 | 15.6 | 14.1 | 12.8 | 11.6 | 10.6 | 9.5 | 8.5 | 7.7 | 6.87 | 6.13 | 5.43 |
| | Qsls | 9.60 | 8.60 | 7.7 | 6.87 | 6.12 | 5.43 | 4.8 | 4.21 | 3.7 | 3.18 | 2.72 | 2.3 | 1.90 |
| | C | -11.9 | -11.5 | -10.9 | -10.1 | -9.10 | -7.89 | -6.4 | -4.7 | -2.7 | -0.4 | 2.2 | 5.14 | 8.45 |
| | U | 2.76 | 3.14 | 3.57 | 4.04 | 4.55 | 5.11 | 5.7 | 6.4 | 7.1 | 7.8 | 8.7 | 9.62 | 10.59 |
| 3x12.5 + 8x15.7 mm Mur= 953 KN-M Vco= 341 KN | Quls | 19.6 | 17.8 | 16.2 | 14.7 | 13.4 | 12.1 | 11.0 | 9.99 | 9.02 | 8.13 | 7.31 | 6.54 | 5.83 |
| | Qsls | 10.1 | 9.1 | 8.2 | 7.35 | 6.57 | 5.85 | 5.2 | 4.59 | 4.04 | 3.52 | 3.05 | 2.6 | 2.19 |
| | C | | -13.2 | -12.7 | -12.1 | -11.2 | -10.1 | -8.7 | -7.1 | -5.31 | -3.16 | -0.7 | 2.1 | 5.27 |
| | U | | 3.14 | 3.5 | 4.04 | 4.55 | 5.1 | 5.7 | 6.38 | 7.1 | 7.87 | 8.7 | 9.62 | 10.59 |

STRUCTURAL CALCULATIONS

➤Basis , BS 8110:1997 & referred codes

- ✓ Designed as Class 2, service tensile stresses between 3.5 to 4.0 n/mm^2 allowing tensile stress in concrete but no visible cracks
 - ✓ Concrete cover for 1 hour fire rating
 - ✓ Sections to meet requirements of spalling and bursting
 - ✓ On selecting the section , the element is checked as follows:
-

STRUCTURAL CALCULATIONS- continue

- Ultimate limit state, where shear for un-cracked and cracked section is verified, and Bending resistance at centre is compared with applied moment
 - Serviceability limit state, where service stresses at transfer and at service loading stage are calculated together with deflection and compared with limit set up in codes
-

STRUCTURAL CALCULATIONS - continue

- The stresses at service stage are calculated after due consideration of losses (shrinkage strain of 0.0003, creep strain at imposed load of 1.4, elastic shortening and relaxation of strands at 1.25%) both immediate and time bound.
 - The design should normally be validated by the load test in shear and bending.
 - Since yield point for the strands is higher than rebar, the pre-stressed slabs will have higher factor of safety than the cast-in-situ structure, as is evident from the test slide
-

LOAD TEST



LOAD TEST

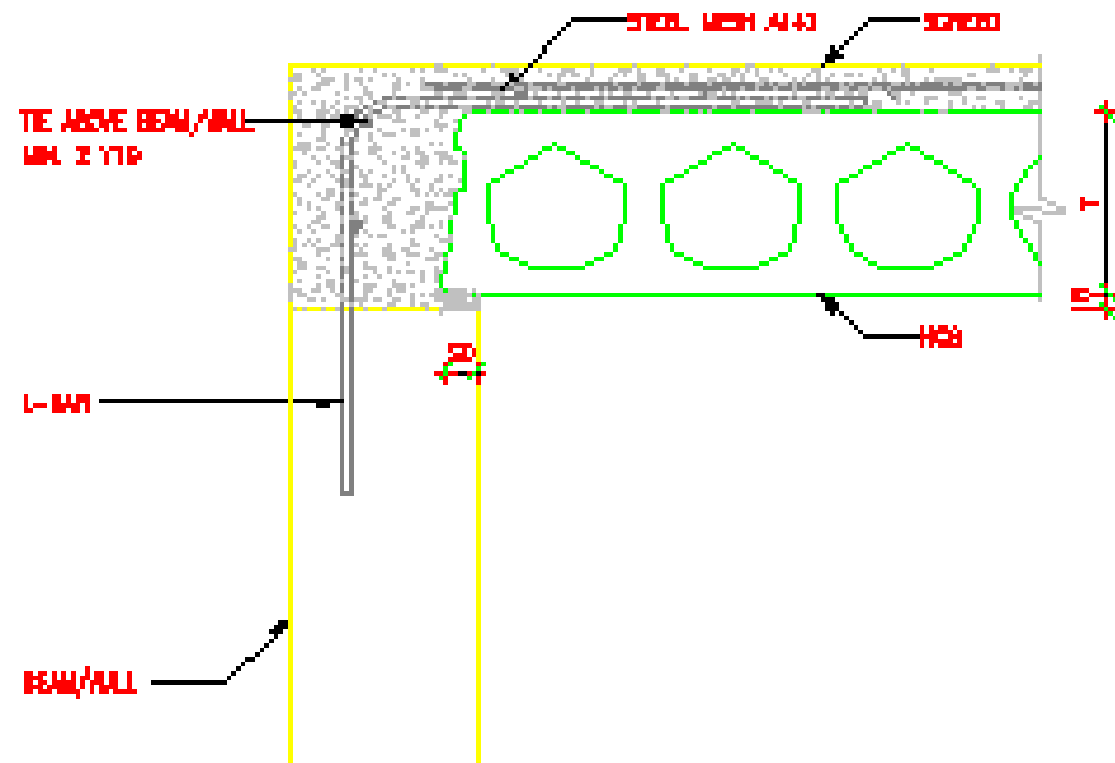


DETAILS

➤ Details

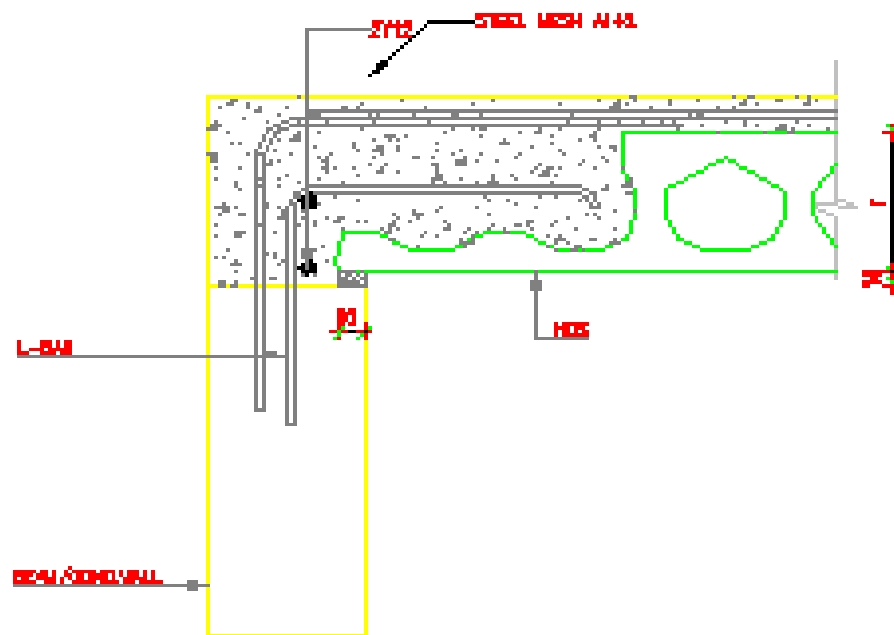
- ✓ Precast Concrete Institute
 - ✓ ACI-318
 - ✓ BS or EURO
-

ERECTION DETAILS



SLAB AND WALL CONNECTION

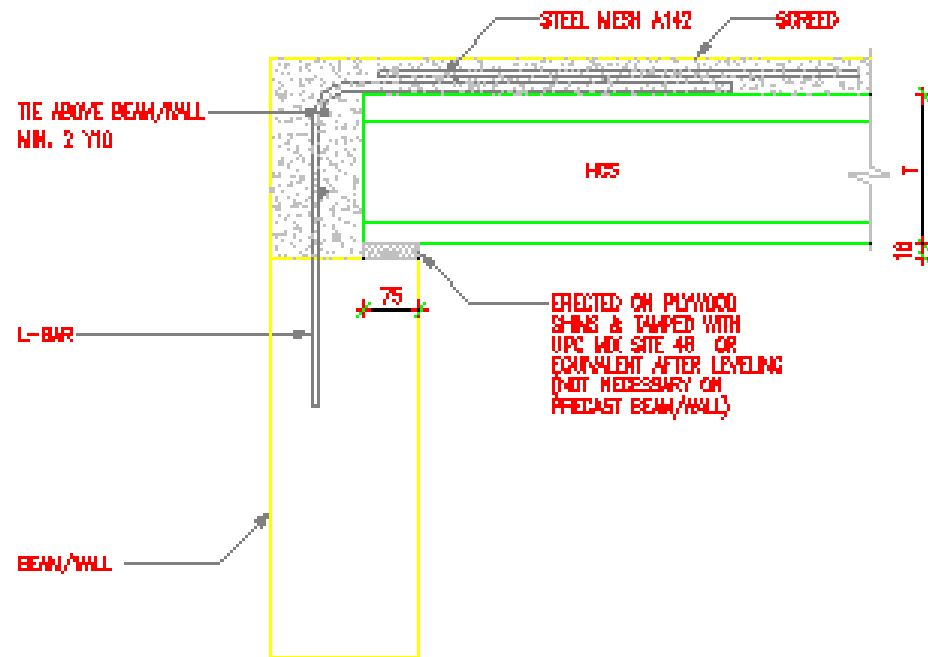
ERECTION DETAILS



SECTION DETAIL OF CAST-IN-SITU BEAM – HCS

SLAB AND WALL CONNECTION

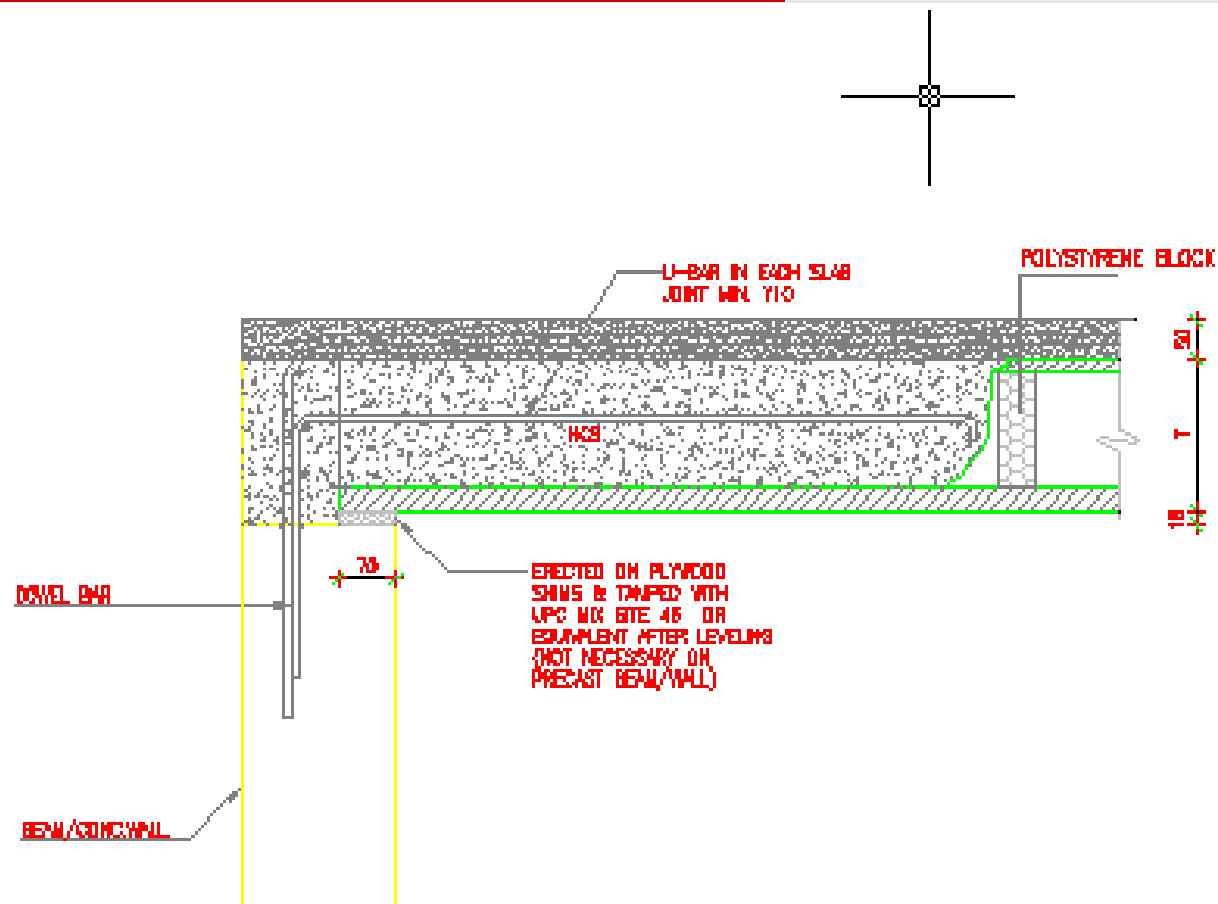
ERECTION DETAILS



DIAPHRAGM ACTION WITH TOPPING
SECTION DETAIL OF CAST-IN-SITU BEAM – HCS

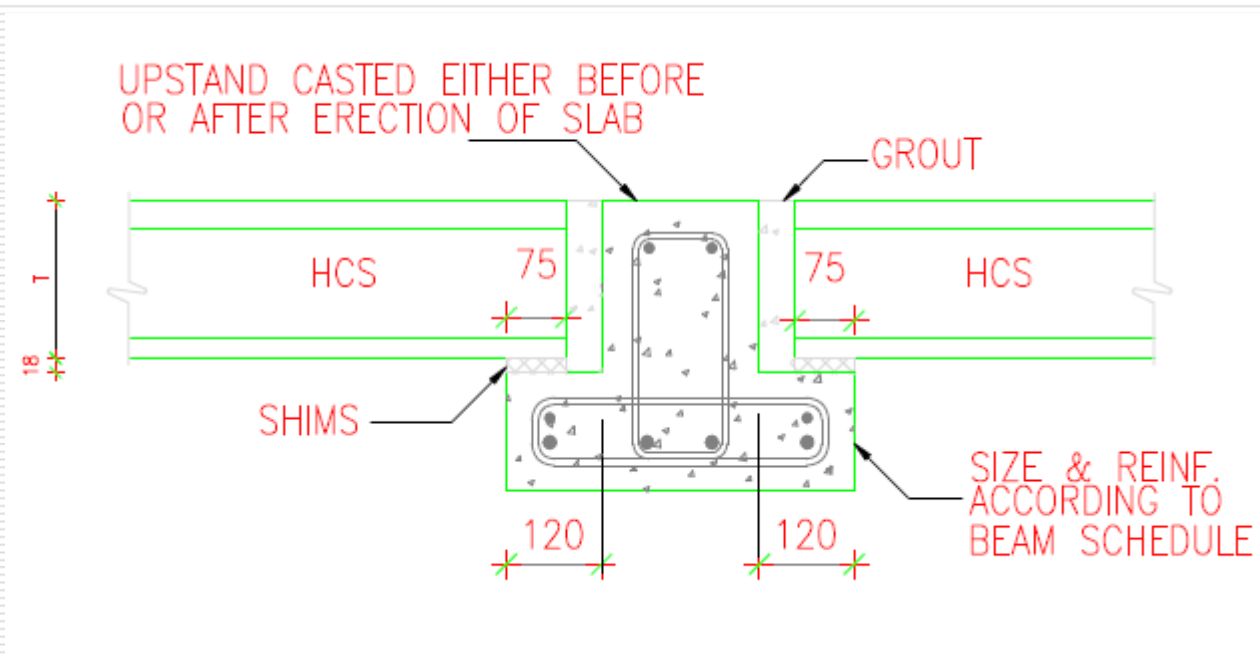
SLAB AND WALL CONNECTION

ERECTION DETAILS



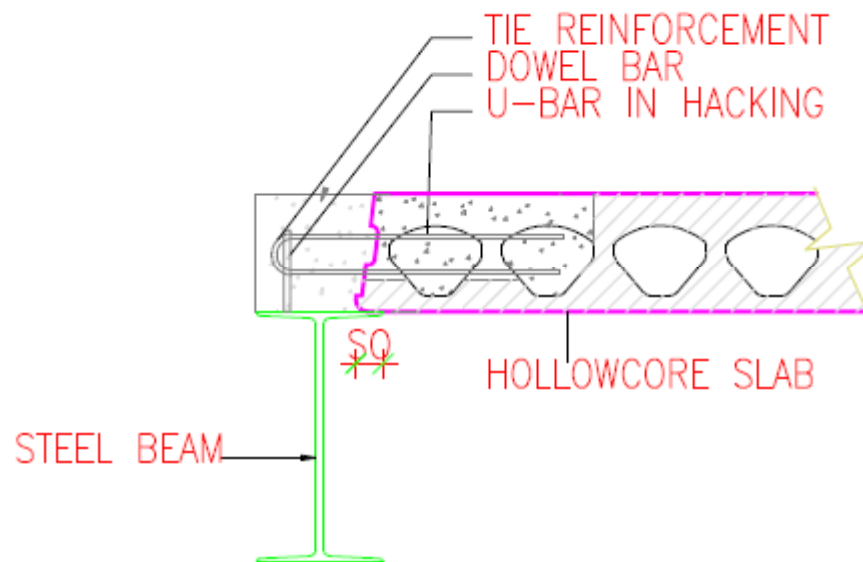
SLAB AND WALL CONNECTION

ERECTION DETAILS

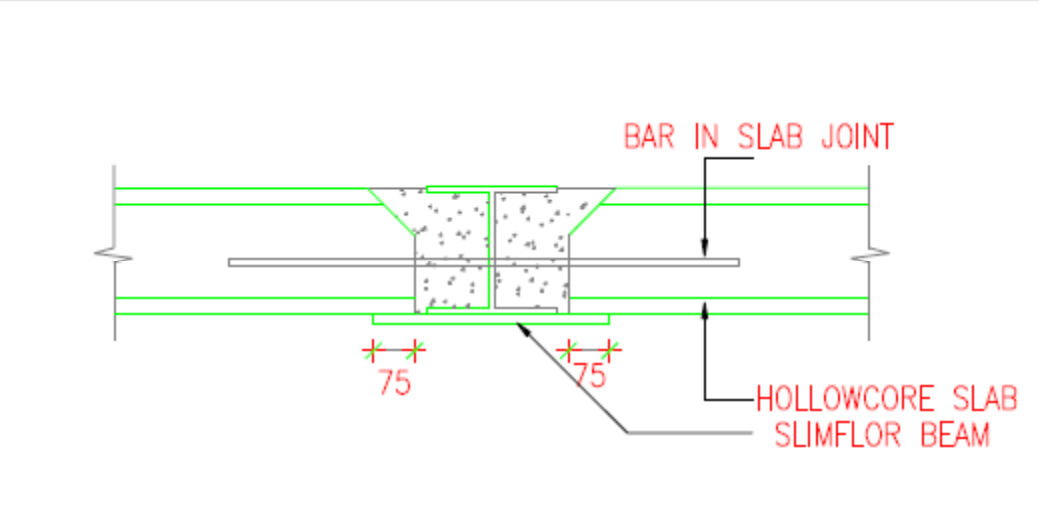


SLAB AND BEAM CONNECTION

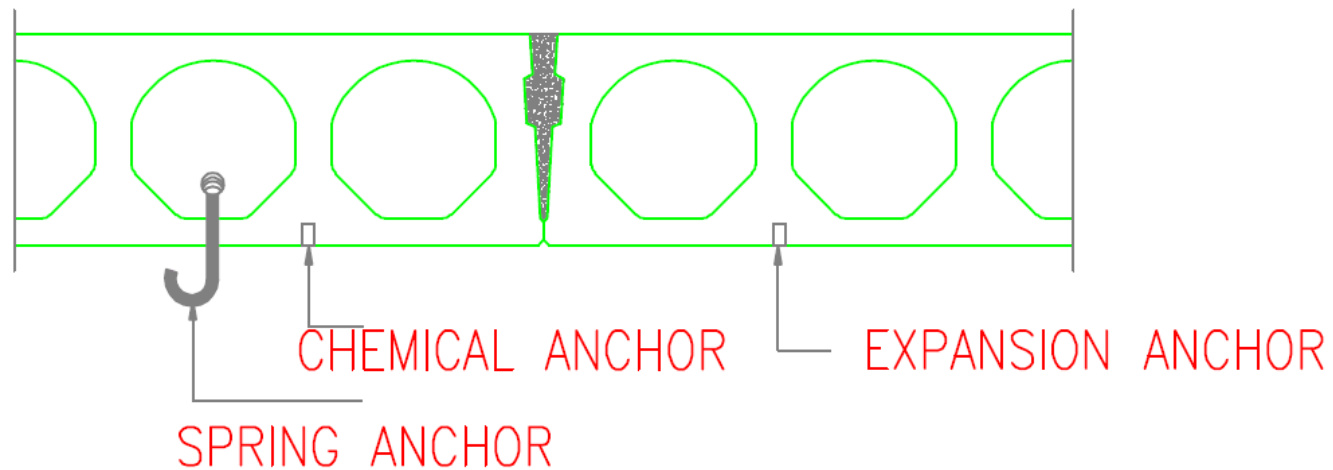
ERECTION DETAILS



SLAB AND BEAM CONNECTION

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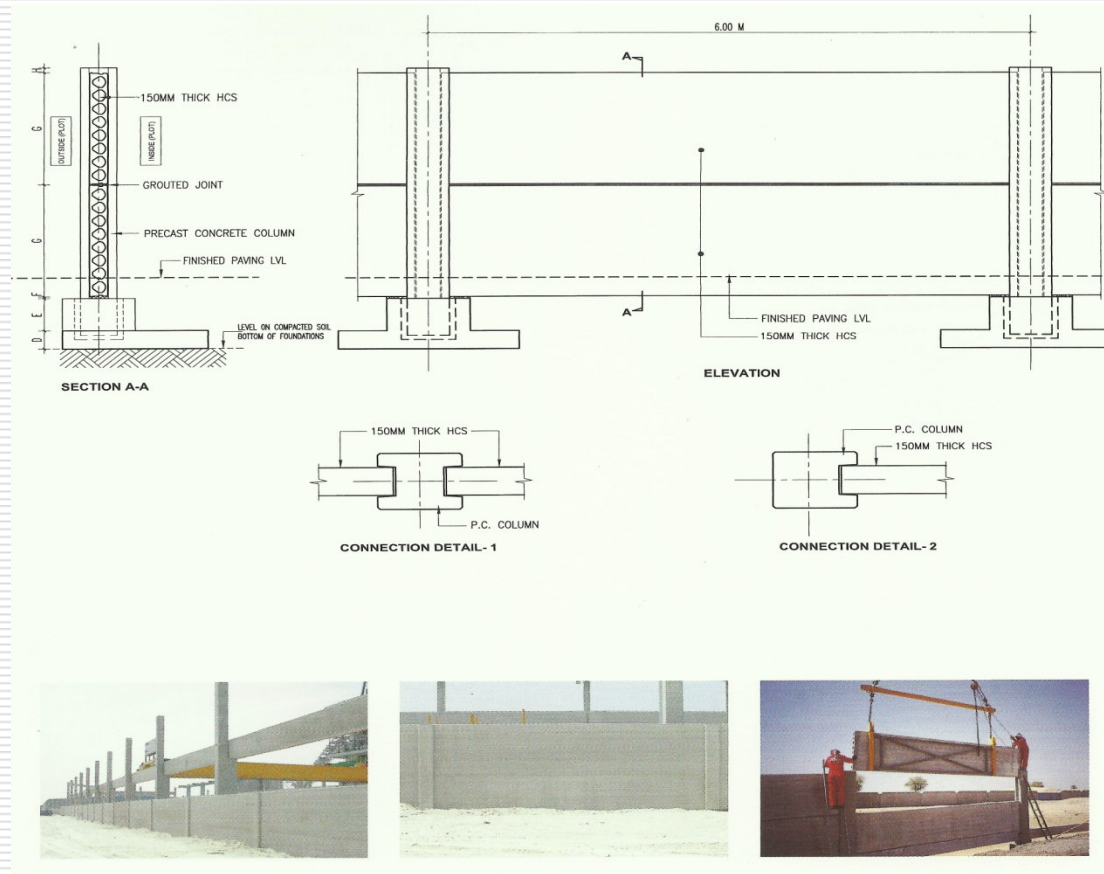
ERECTION DETAILS

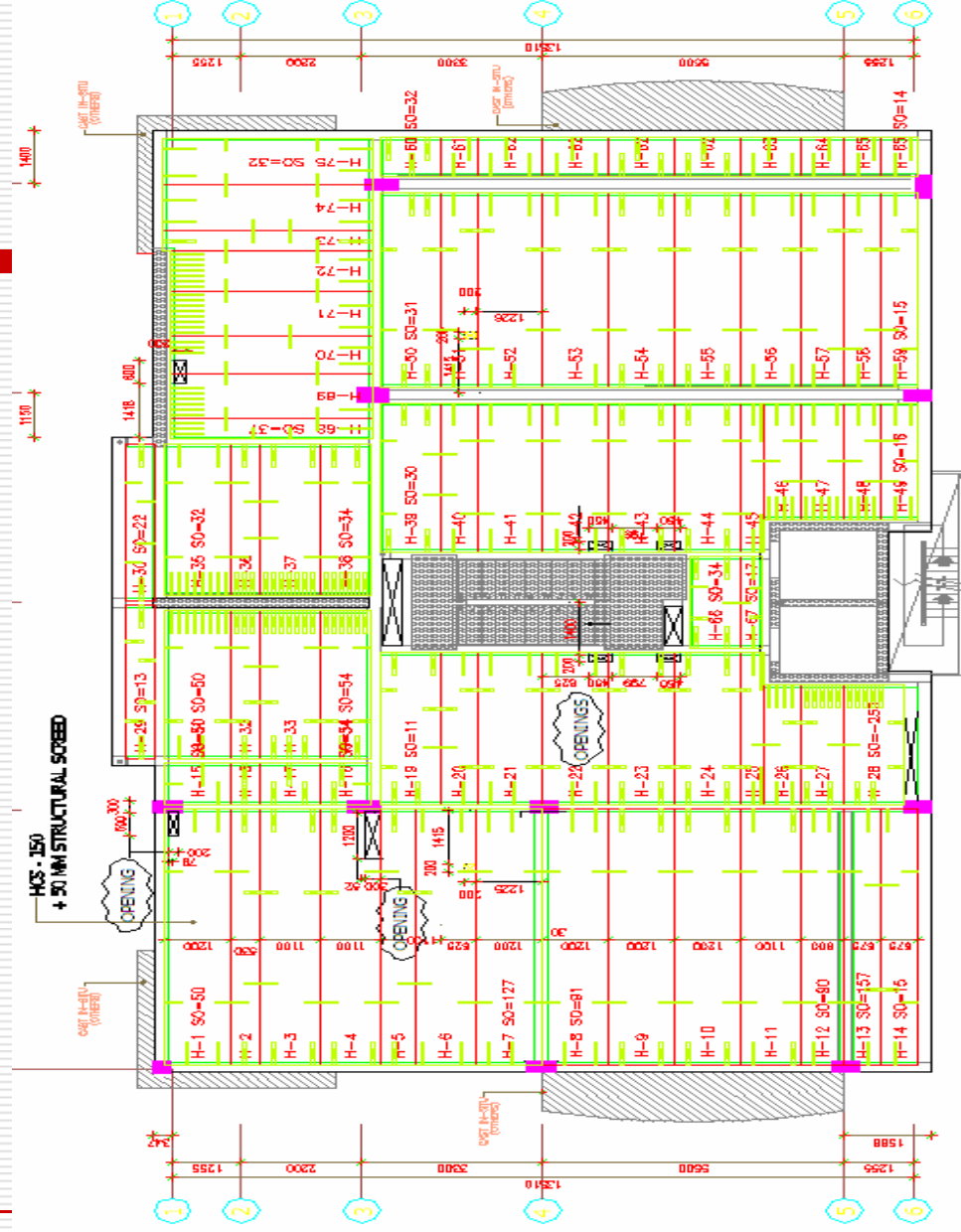


ANCHOR DETAILS

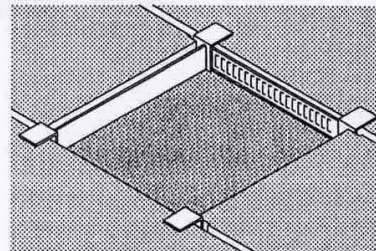
APPLICATIONS OF HCS

✓Boundary Wall

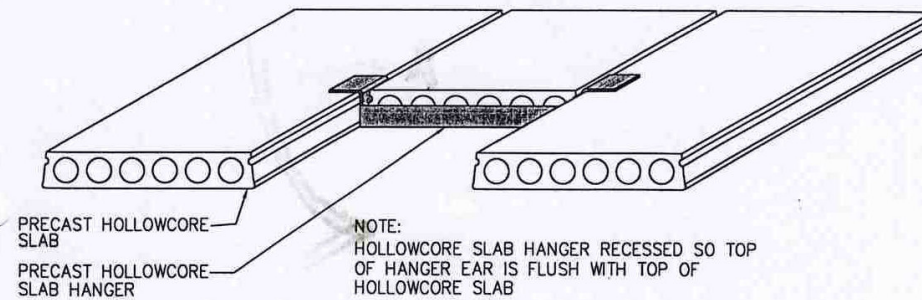
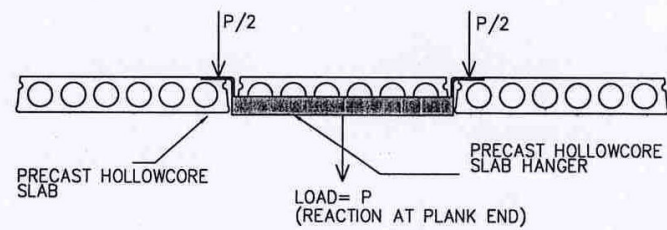




□



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FACADES

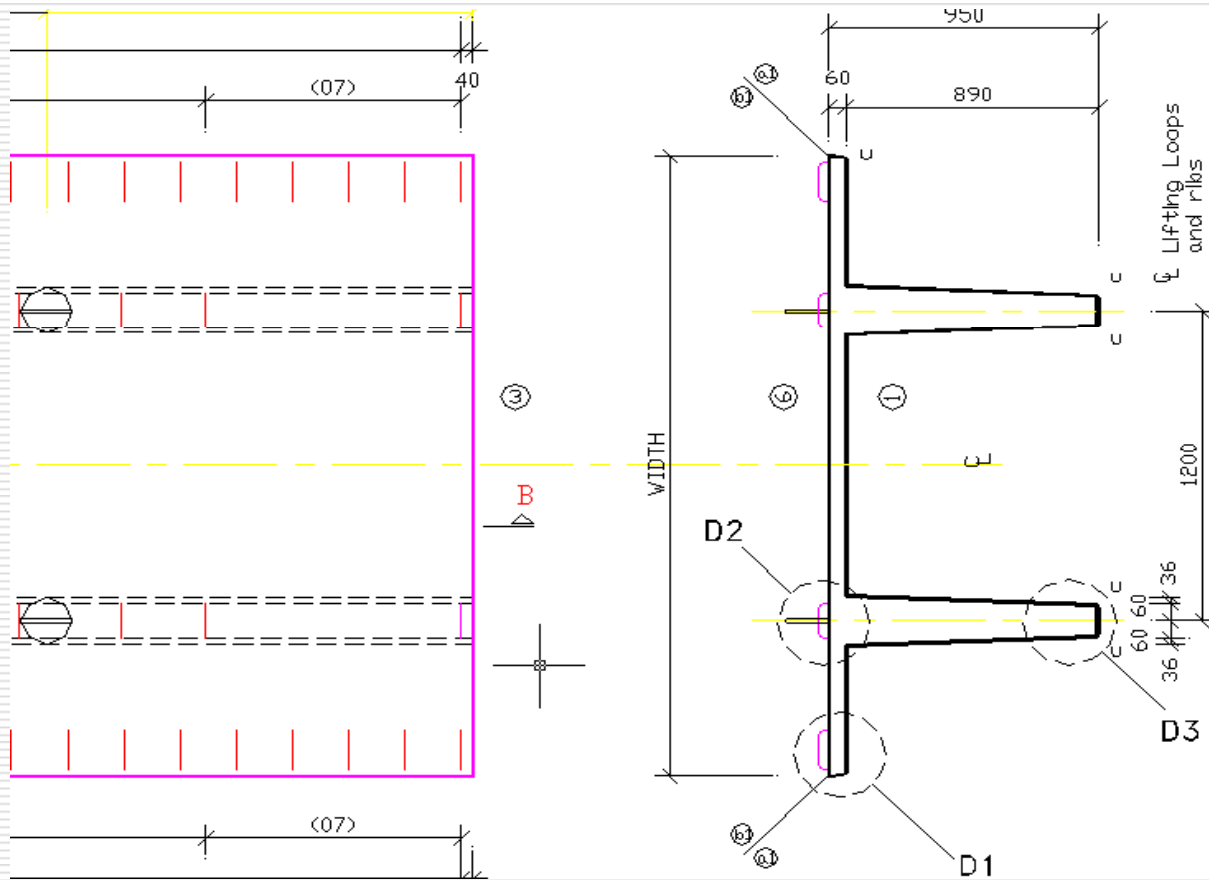
TYPICAL MIX DESIGN

[illegible]

THERMAL AND ACOUSTIC PROPERTIES

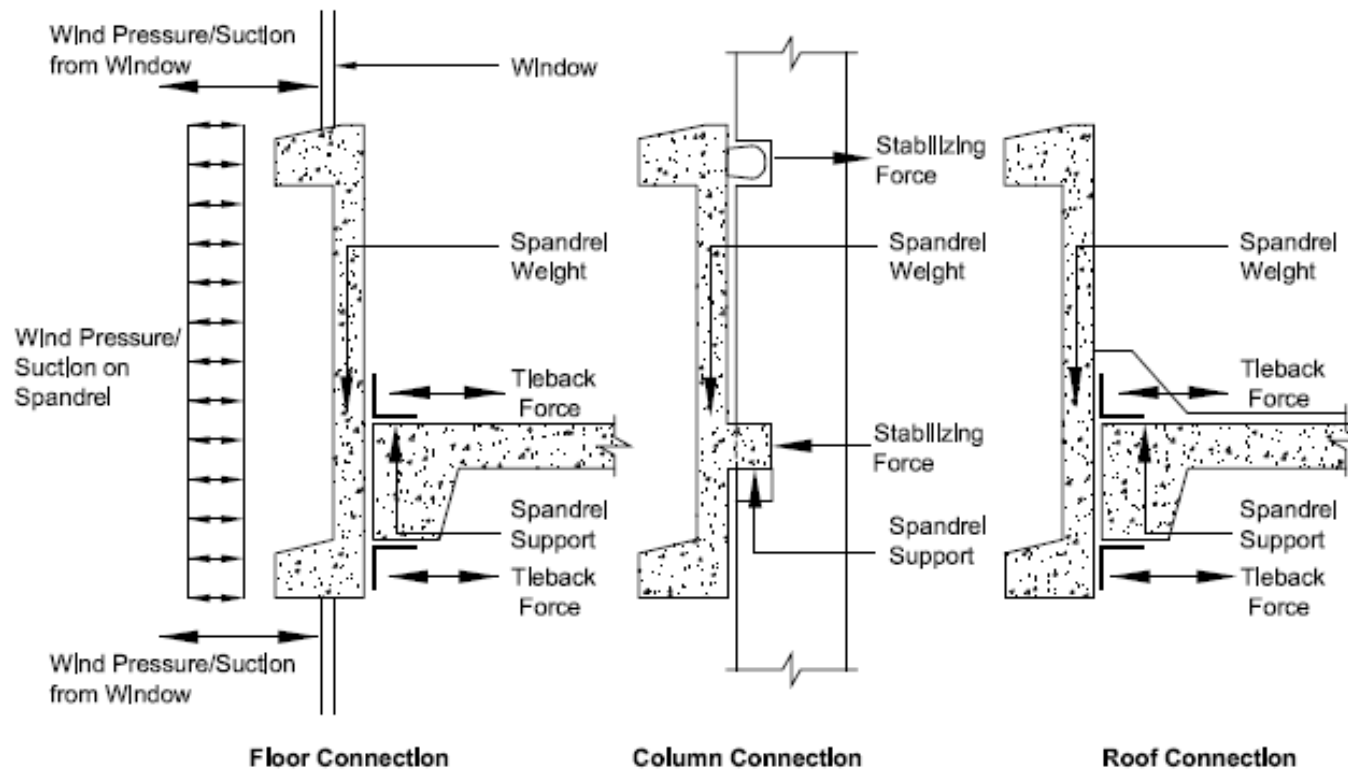
| Slab type | R-value (m ² k/W) | U-Value (W/m ² °K) | noise reduction |
|------------------|------------------------------|-------------------------------|-----------------|
| HCS 150 | 0.12 | 8.33 | 50 |
| HCS 200 | 0.15 | 6.67 | 53 |
| HCS 265 | 0.17 | 6.00 | 56 |
| HCS 320 | 0.2 | 5.0 | 58 |
| HCS 400 | 0.22 | 4.75 | 60 |
| HCS 500 | 0.24 | 4.43 | 63 |
| HCS 150+ 75 | 0.16 | 6.0 | 54 |
| HCS 200+ 75 | 0.19 | 5.1 | 57 |
| HCS 265+ 75 | 0.23 | 4.4 | 61 |
| HCS 320+ 75 | 0.24 | 4.0 | 62 |
| HCS 400+ 75 | 0.28 | 3.5 | 64 |
| HCS 500+ 75 | 0.34 | 2.9 | 68 |
| Solid slab t=225 | 0.13 | 6.2 | 56 |
| Solid slab t=275 | 0.17 | 5.75 | 59 |
| Solid slab t=315 | 0.2 | 4.92 | 60 |
| Solid slab t=395 | 0.25 | 4.0 | 56 |
| Solid slab t=475 | 0.3 | 3.25 | 66 |

DOUBLE T SLABS:



PRECAST PANELS

ARCHITECTURAL PRECAST CLADDING



STRUCTURAL CALCULATIONS

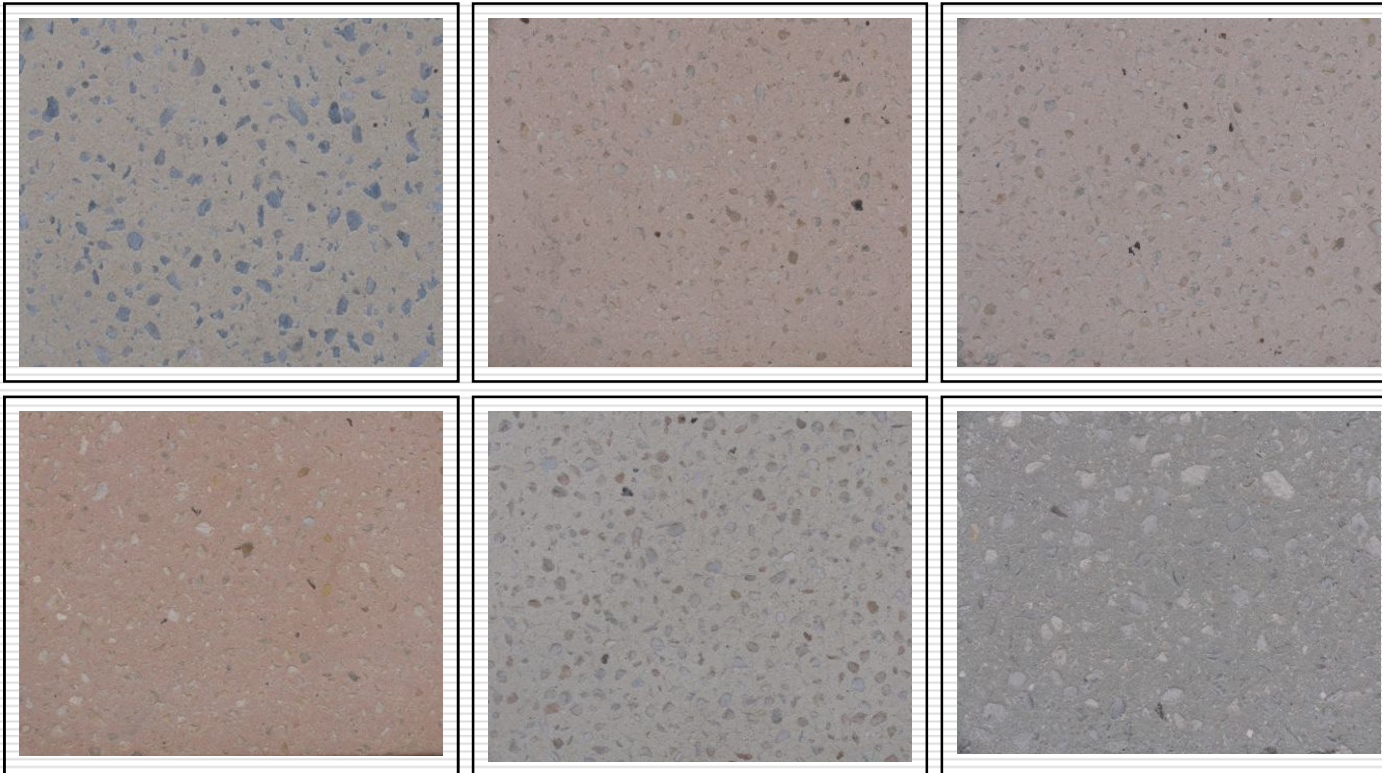
➤Basis : Euro code, ACI, PCI

- ✓ Vertical load bearing corbel of the panel: This could either be placed at top or bottom
 - ✓ Fixings to support horizontal force can either be at top or bottom
 - ✓ The cladding to be designed for gravity, wind , Seismic and movements forces such as ,thermal, shrinkage and movement of supporting structure
 - ✓ Allowances for tolerances for production, erection and supporting structure
 - ✓ Design details to stop for any air and water leakage and also stopping condensation
-

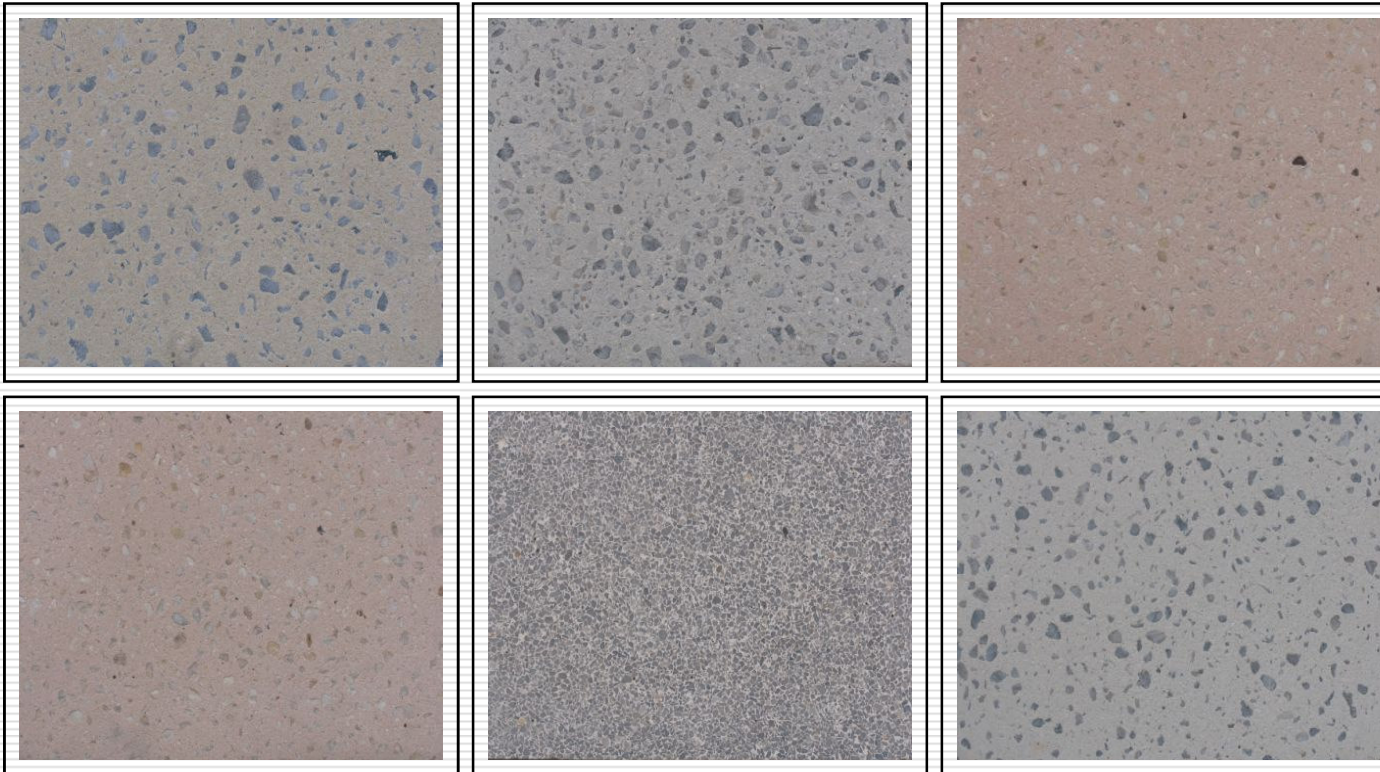
FINISHES



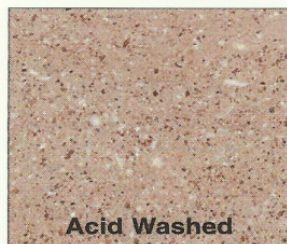
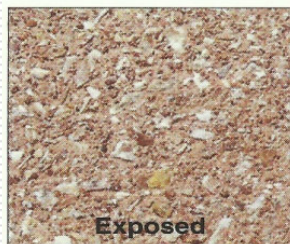
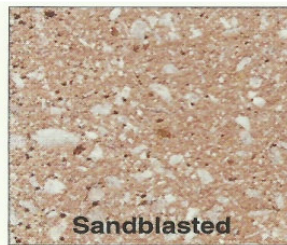
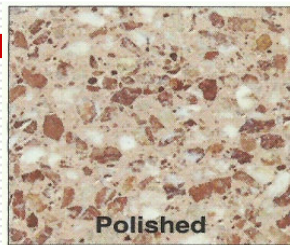
FINISHES



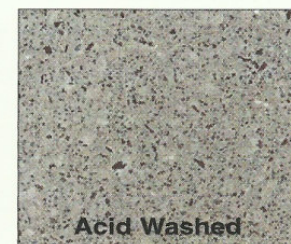
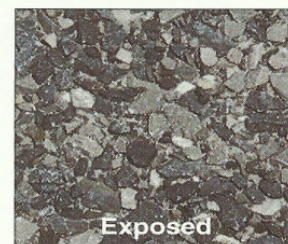
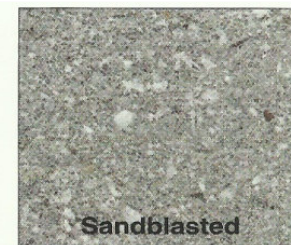
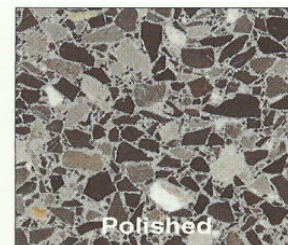
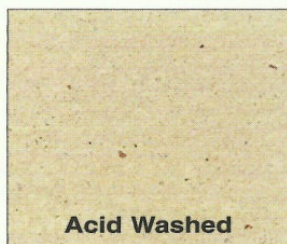
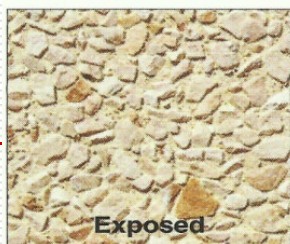
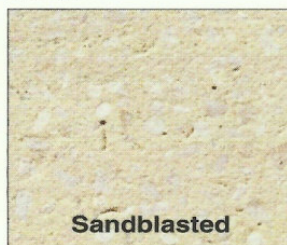
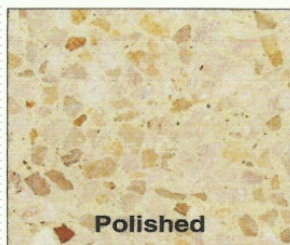
FINISHES



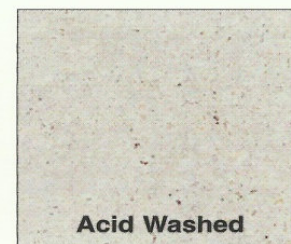
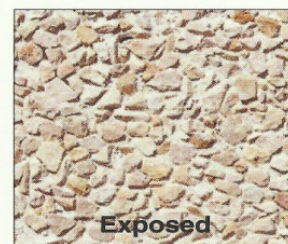
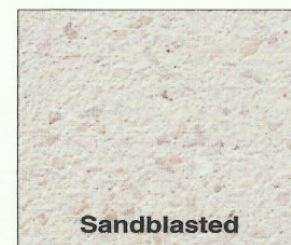
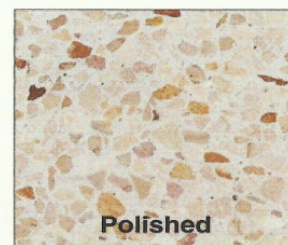
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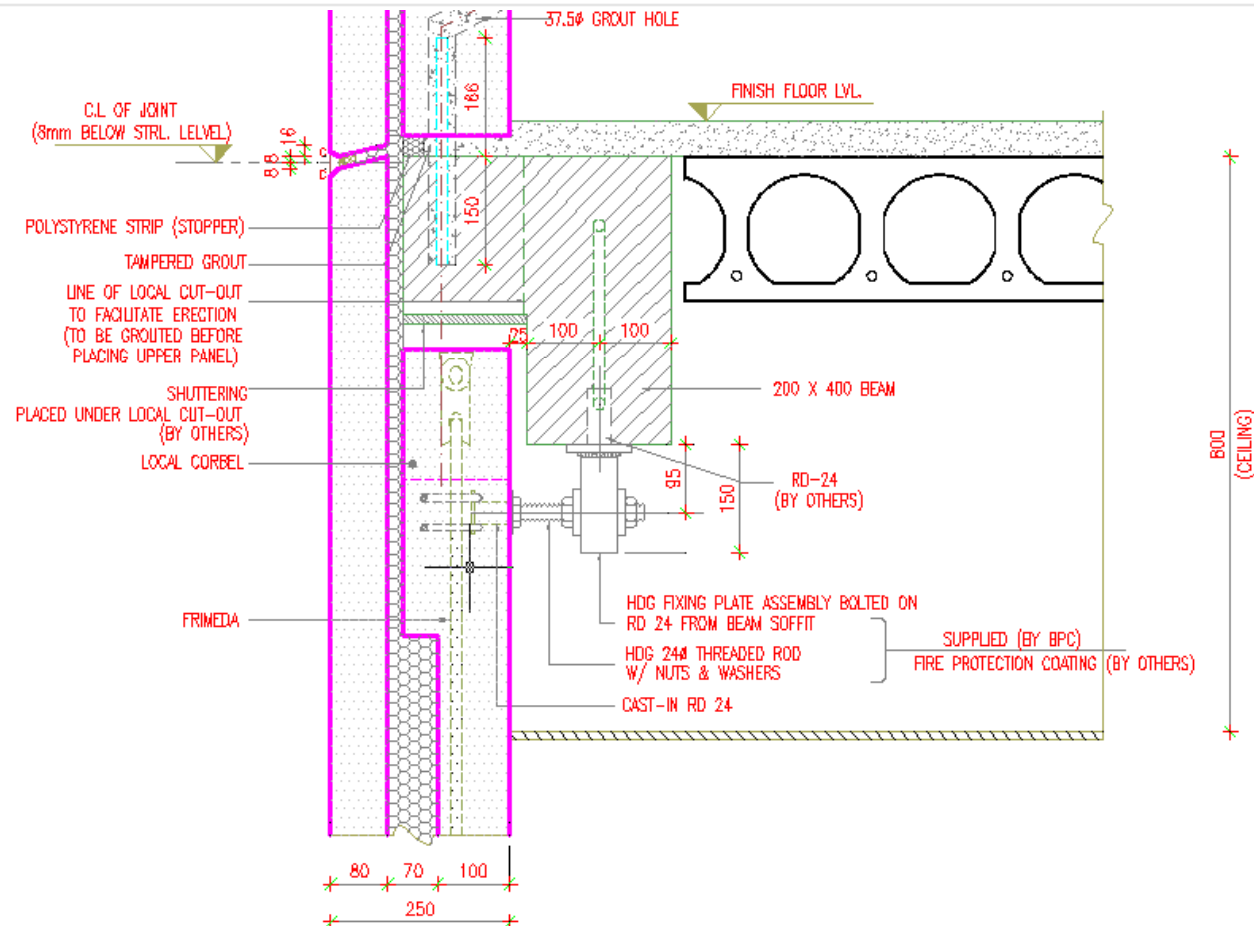
UPC Mix 010
White OPC Cement, Red Pigment
Marble Choco 0-10 mm. Aggregates



UPC Mix 041
Grey OPC Cement
R.A.K. 5-10 mm Aggregates

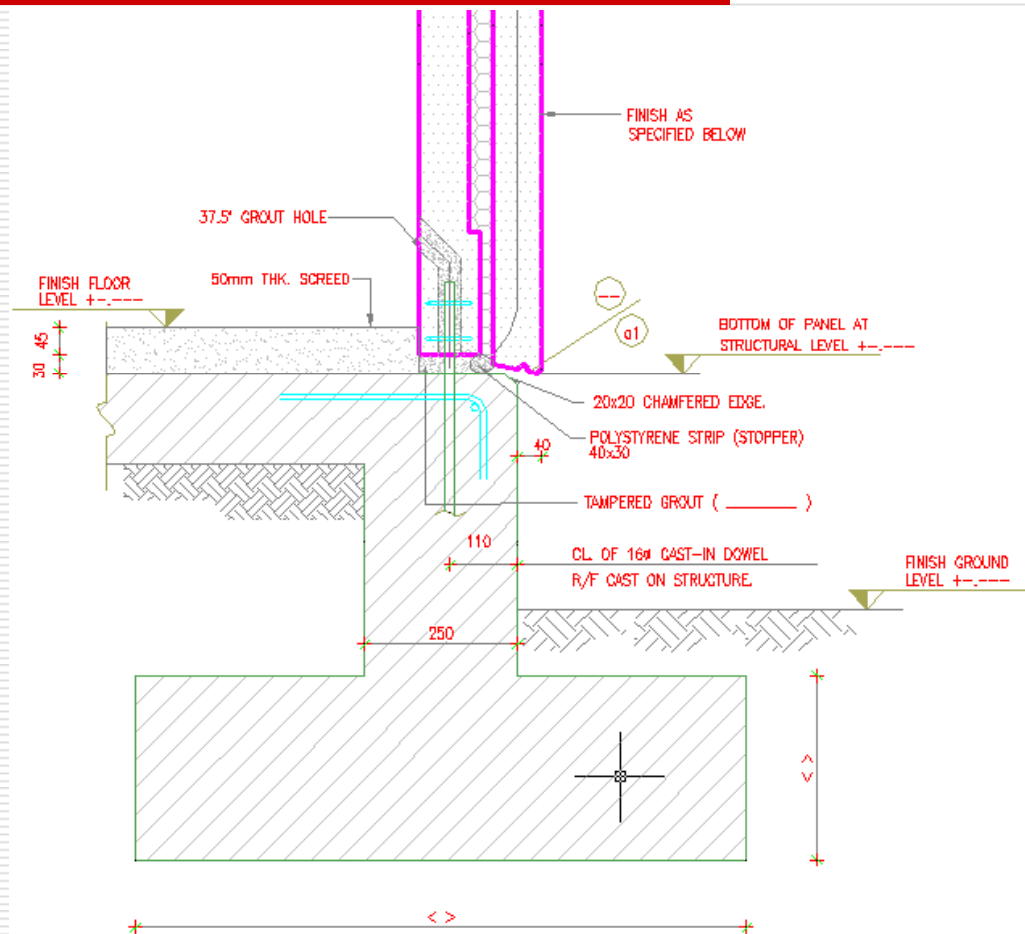


ERECTION DETAILS



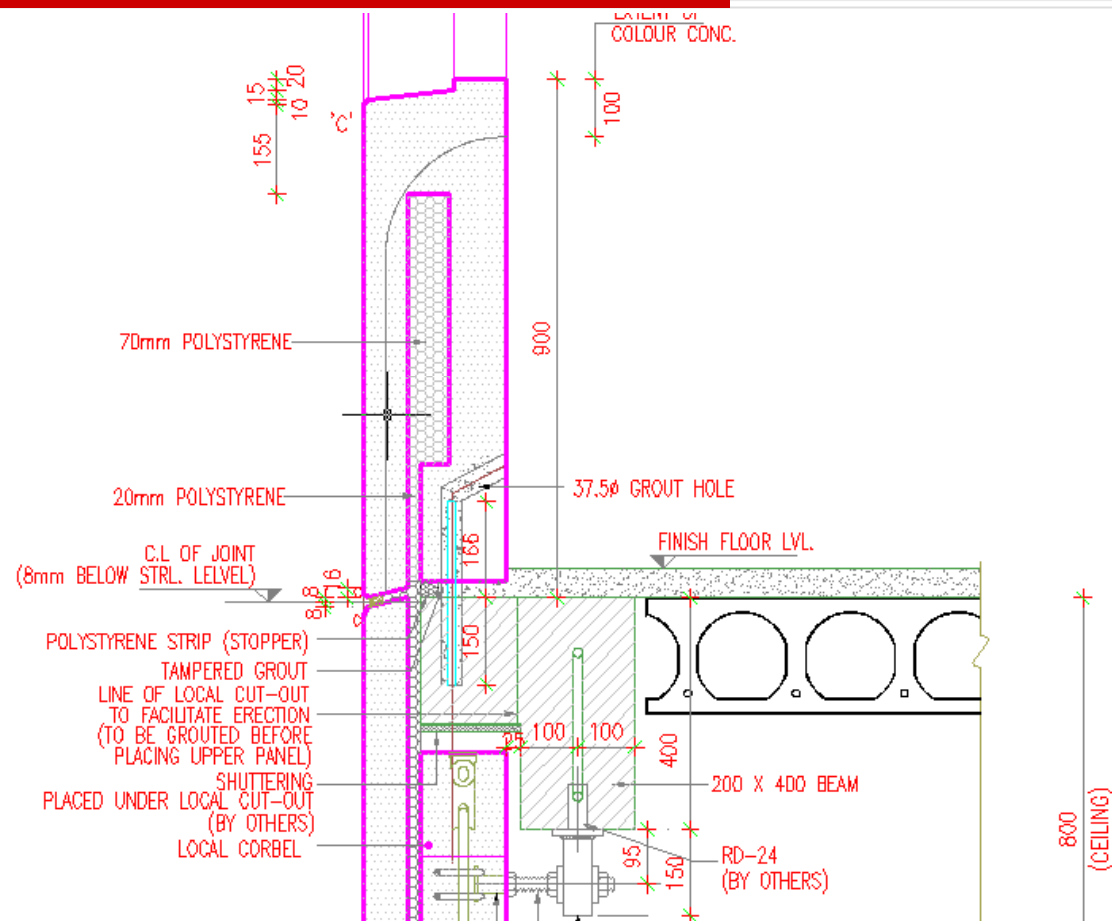
PANEL TO PANEL AND SLAB CONNECTION

ERECTION DETAILS



PANEL TO GROUND BEAM CONNECTION

ERECTION DETAILS



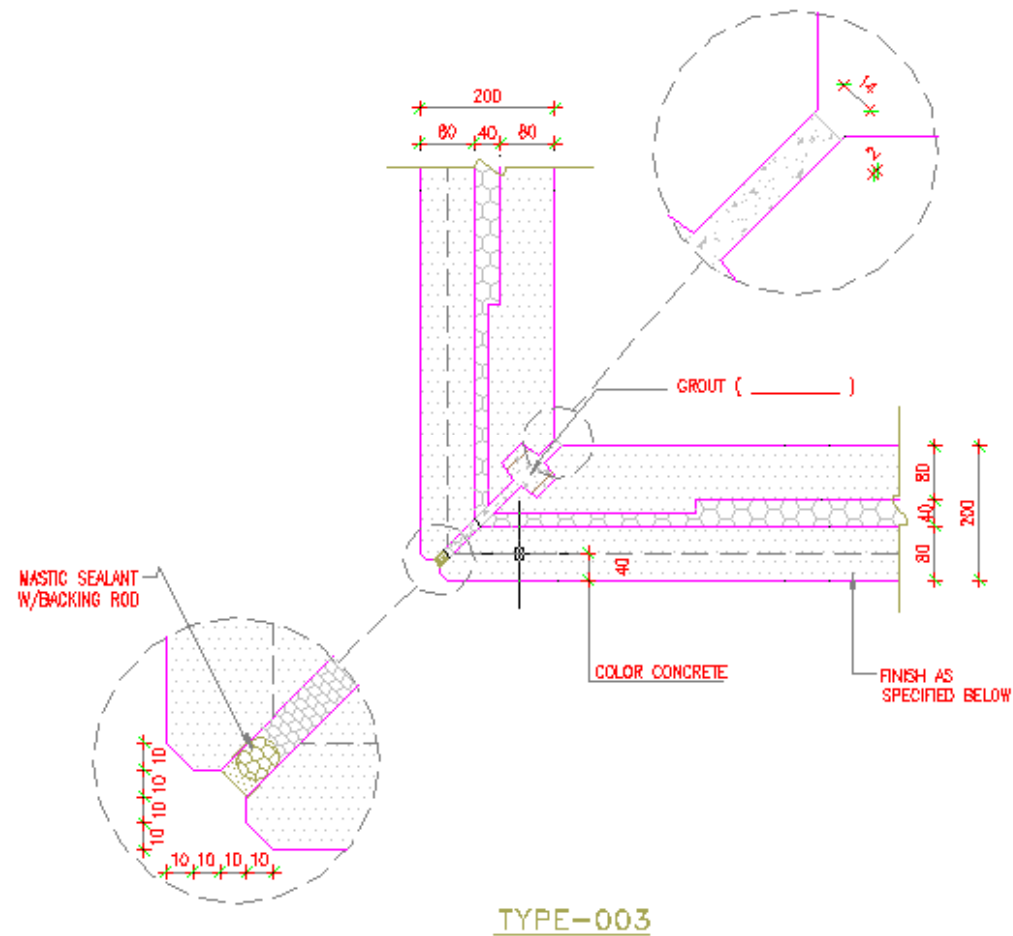
PANEL TO PANEL AND SLAB CONNECTION

ERECTION DETAILS

| SI.NO. | QTY. (ØY-1002) | DESCRIPTION |
|--------|-------------------|-------------|
| 8 | 1 NOS | |
| 9 | | |
| 10 | 2 NOS | |
| 11 | 4 NOS | |
| 12 | 2 NOS | |
| 13 | 1 NOS | |

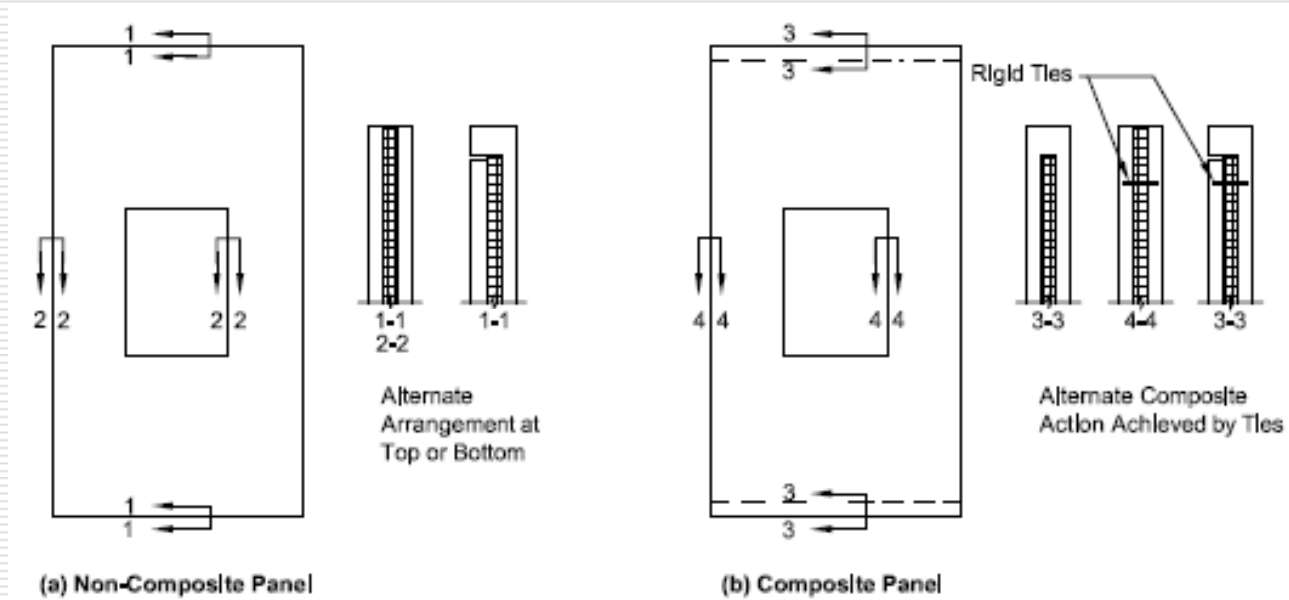
Site part details

ERECTION DETAILS



CORNER CONNECTIONS

SANDWICH PANELS



Non-composite and composite panels

APPLICATIONS

CLADDING FACADE



Shopping mall



Medical College



Office building



CITIBANK Bahrain

LOAD BEARING PRECAST CONSTRUCTION

The method used to resist lateral
forces,

- ✓ Cantilever column or wall panels for low-rise building
 - ✓ Shear wall
 - ✓ Steel or concrete X-bracing
 - ✓ Moment resisting frames
-

3.5 Shear Wall Systems

3.5.1 Introduction

Buildings which use shear walls as the lateral force resisting system provide a safe, serviceable and economical solution for wind and earthquake resistance. Shear walls make up most common lateral force resisting systems in the precast, prestressed concrete industry. The excellent performance of shear wall buildings throughout the world, that have been subjected to earthquakes, testifies to the effectiveness of this system. Experience in earthquakes worldwide shows that, in many cases, shear wall buildings continue to be used with full functions after an earthquake. The design of these buildings has typically followed principles used for cast-in-place structures, with modifications made as appropriate for the jointed nature of a precast concrete structural system. Design methods used to achieve successful performance of precast shear wall structures have been largely left to the ingenuity and judgment of the

been largely left to the ingenuity and judgment of the design engineer. Observations of performance of structures in earthquakes show that where adequate strength and stiffness were provided to limit interstory drift to about 2%, the resulting displacements and damage were within acceptable levels. In regions of low and moderate seismicity, dry connections with small grout joints are generally used. In regions of high seismicity, connections to the foundation, and connections between precast walls, generally use details which emulate cast-in-place behavior (Section 3.1.2.1) and may include

1. Development of shear wall system

- ✓ Provide at least three non-collinear walls to ensure torsional as well as direct lateral resistance.
- ✓ Overturning will often be the governing criterion. Thus, the first choice is
to use shear walls that also function as bearing walls.
- ✓ Arrange shear walls so that they minimize restraint due to volume changes.
- ✓ Consider whether the shear walls could be individual full height walls (vertical joints only).
- ✓ Consider the practicality of shipping and erection when selecting the size
of wall panels.

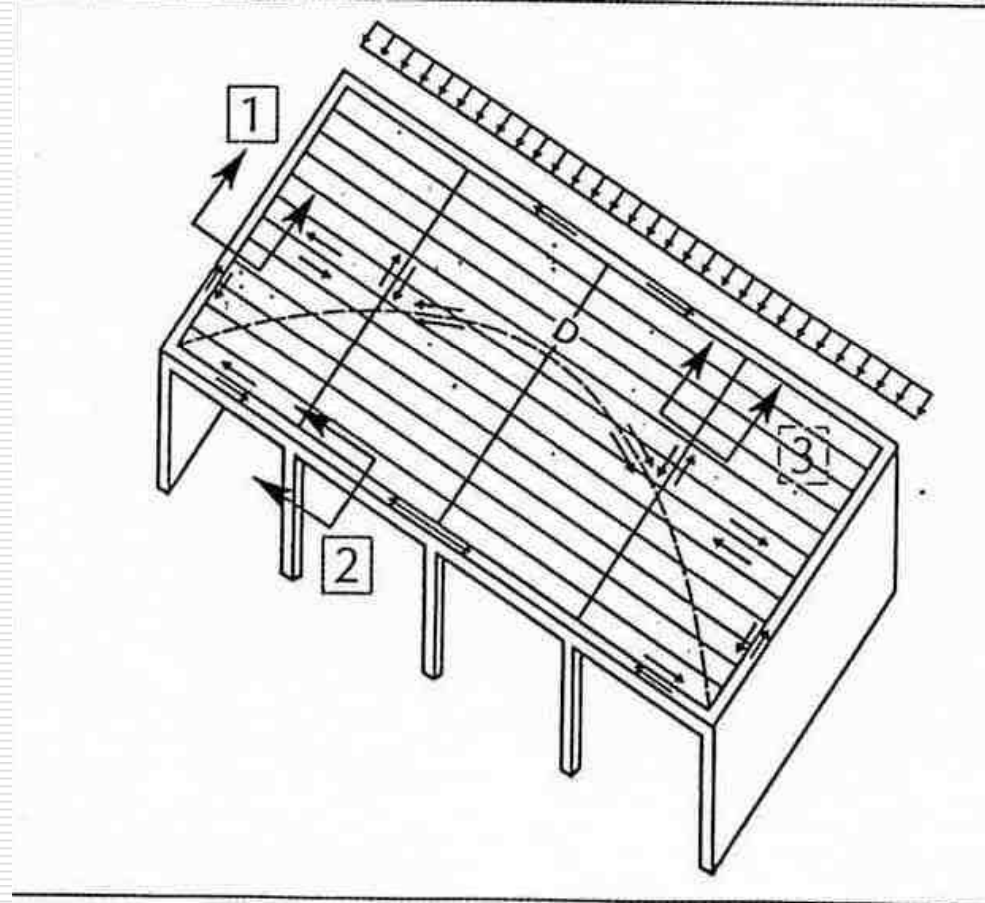
2. Determination of vertical and lateral loads.

- ✓ Determines the vertical gravity loads that are applicable to each of the shear walls.
 - ✓ Use the applicable seismic design criteria to determine the magnitude of lateral load at each floor, and compare with wind loading and lateral load induced by its own weight. Choose the critical conditions for design.
-

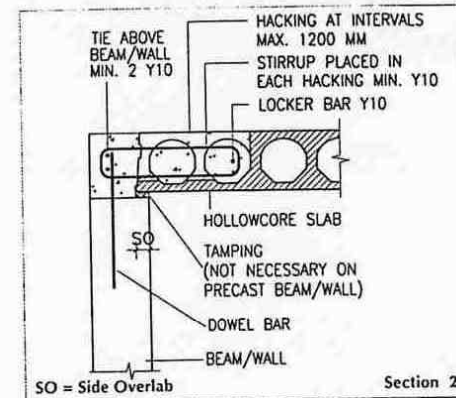
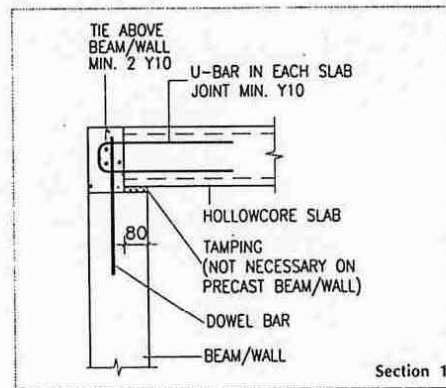
3. Diaphragm design

- ✓ Design the diaphragms to respond elastically to applied lateral loads in order to prevent formation of plastic regions in any diaphragm.
 - ✓ Design the diaphragms as beams, provide the necessary tensile reinforcement, for each chord, and choose shear connectors . The diaphragms are flexible when lateral deflection is more than twice storey drift.
-

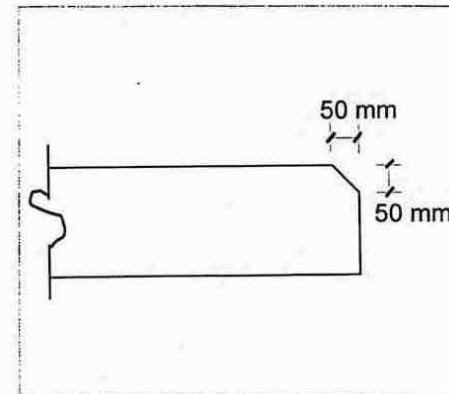
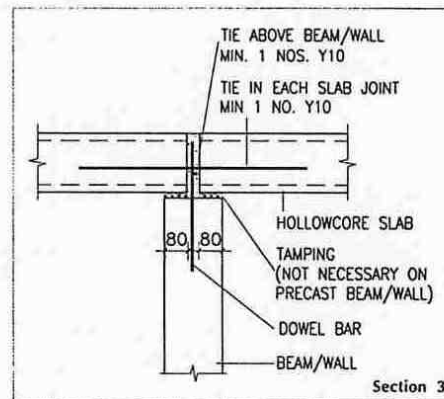
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3.14.2

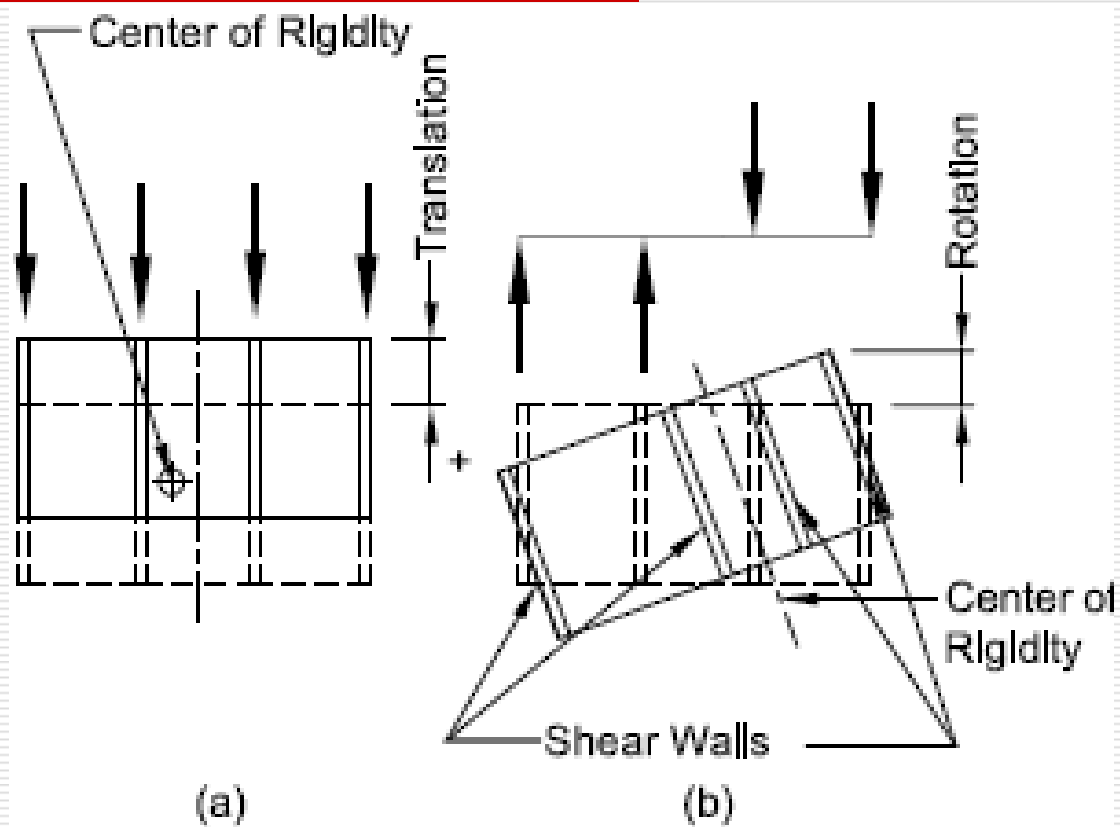


Standard Side Hacking Detail

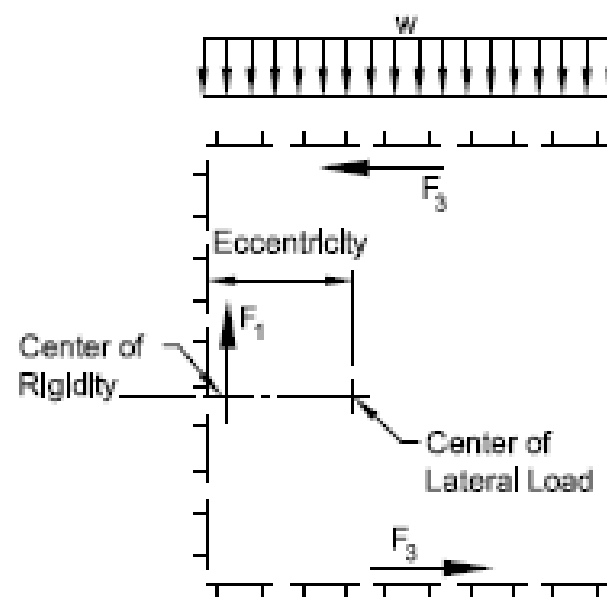


Standard End Recess

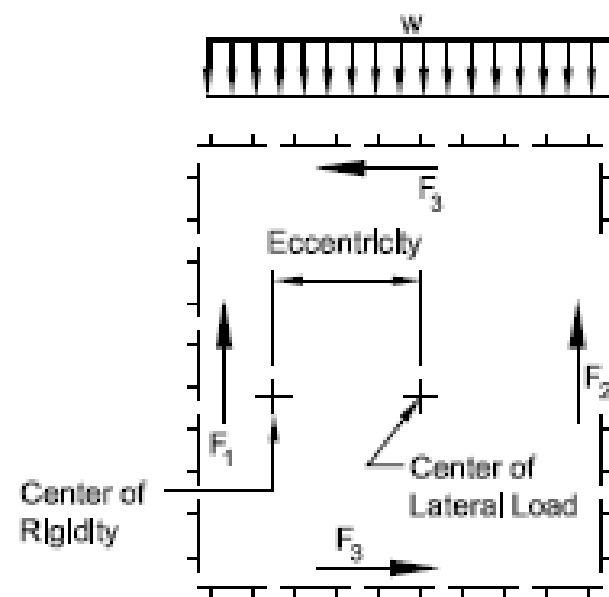
Minimum reinforcement is to be provided always as per FIB.



Translation and rotation of rigid diaphragms



(a) Frequently Occurs in Large Buildings with Large Expansion Joints



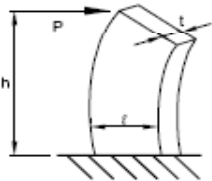
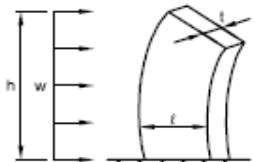
(b) Frequently Occurs in Buildings with Large Door Openings

Unsymmetrical shear walls

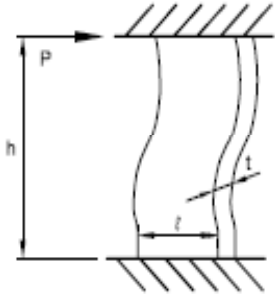
1. Stiffness Analysis

- ✓ For a structure with rectangular shear walls of the same material, with a
 - wall height-to-length ratio of less than about 0.3, the flexural stiffness can be neglected, and the distribution made in accordance
 - with the cross-sectional area of the walls. If the height-to-length ratio is greater than about 3.0, the shear stiffness can be neglected,
 - and the distribution made in accordance with the moments of inertia, based on the plan dimensions of the wall.
 - ✓ When the height-to-length ratio is between 0.3 and 3.0, the effects of
 - both shear and flexural deformations should be considered. In terms of stiffnesses:
-

Figure 3.10.26 Shear wall deflection

| Case | Deflection Due to | | Equivalent Moment of Inertia I_{eq} | |
|--|------------------------------------|--|---------------------------------------|---------------------------------------|
| | Flexure | Shear | Single Story | Multi-Story |
|  | $\frac{Ph^3}{3EI}$ | $\frac{2.78Ph}{A_w E}$ $(A_w = ft)$ | $\frac{I}{1 + \frac{8.34I}{A_w h^2}}$ | $\frac{I}{1 + \frac{13.4I}{A_w h^2}}$ |
|  | $\frac{Wh^3}{8EI}$ $W = wh$ | $\frac{1.39Wh}{A_w E}$ $W = wh$ | NA | $\frac{I}{1 + \frac{23.6I}{A_w h^2}}$ |

INERTIA CALCULATIONS

| | | | | |
|---|---------------------|------------------------|---------------------------------------|----|
|  | $\frac{Ph^3}{12EI}$ | $\frac{2.78Ph}{A_w E}$ | $\frac{I}{1 + \frac{33.4I}{A_w h^2}}$ | NA |
|---|---------------------|------------------------|---------------------------------------|----|

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INERTIA CALCULATIONS

Force in the y-direction is distributed to a given wall at a given level due to an applied force in the y-direction at that level:

$$F_y = \frac{V_y K_y}{\Sigma K_y} + \frac{TV_y(x)K_y}{\Sigma K_y(x^2) + \Sigma K_x(y^2)} \quad (\text{Eq. 3.5.7.2})$$

Force in the x-direction is distributed to a given wall at a given level due to an applied force in the y-direction at that level:

$$F_x = \frac{TV_y(y)K_x}{\Sigma K_y(x^2) + \Sigma K_x(y^2)} \quad (\text{Eq. 3.5.7.3})$$

where:

V_y = lateral force at the level being considered

K_x, K_y = rigidity in the x- and y-directions, respectively, of the wall under consideration

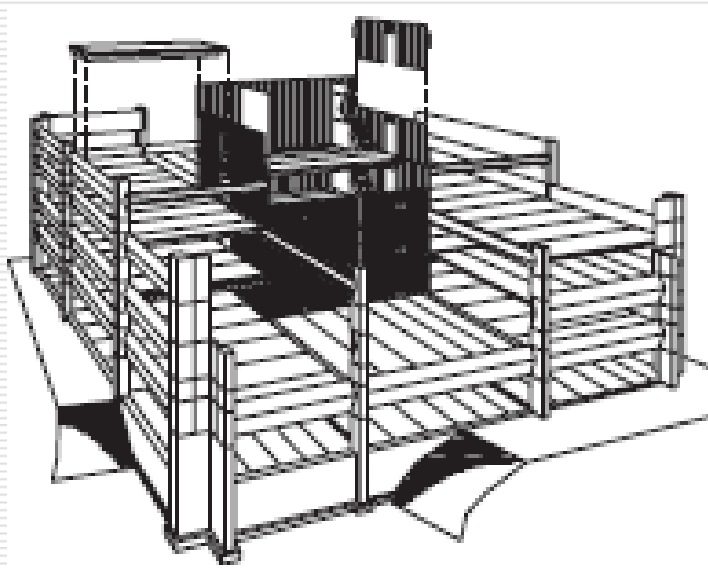
FORCES CALCULATION

$\Sigma K_x, \Sigma K_y$ = summation of rigidities of all walls at the level in the x- and y-directions, respectively

x = distance of the wall from the center of stiffness in the x-direction

y = distance of the wall from the center of stiffness in the y-direction

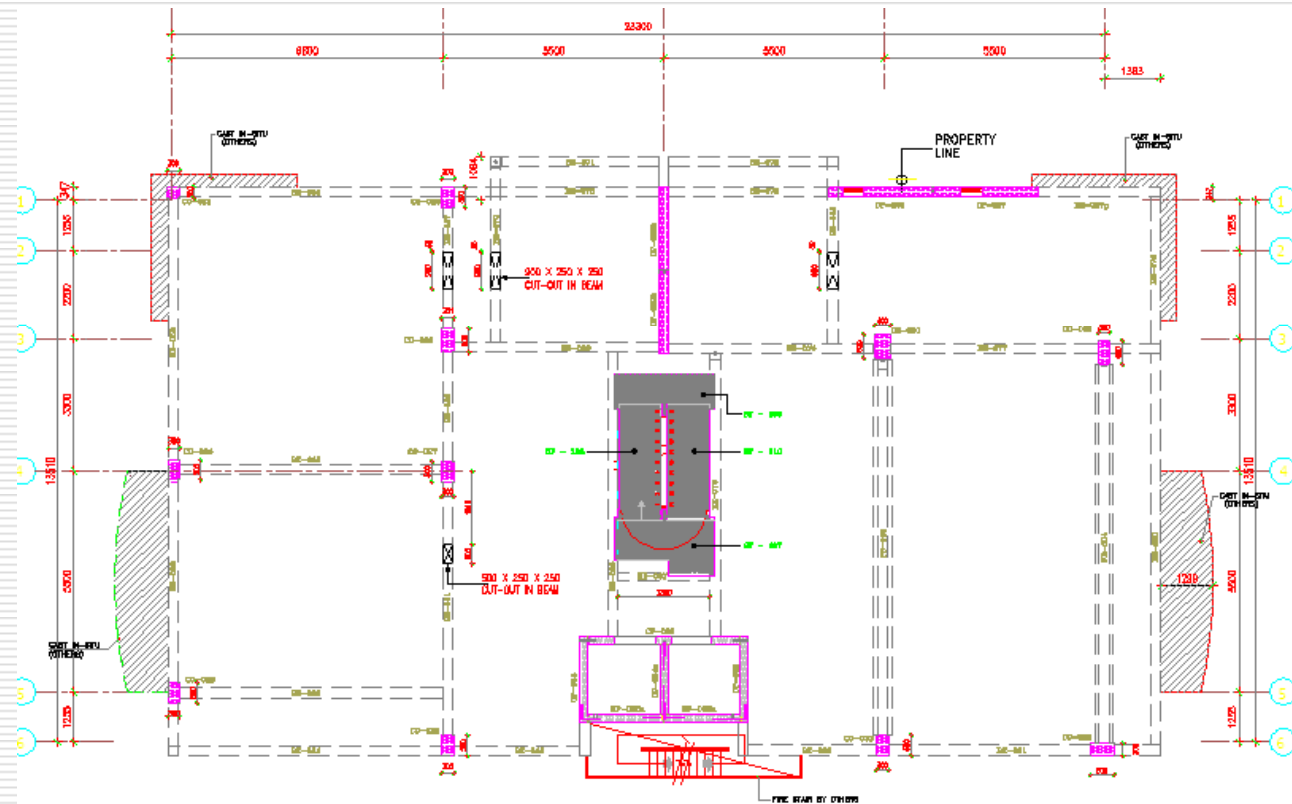
Translation and rotation of rigid diaphragms



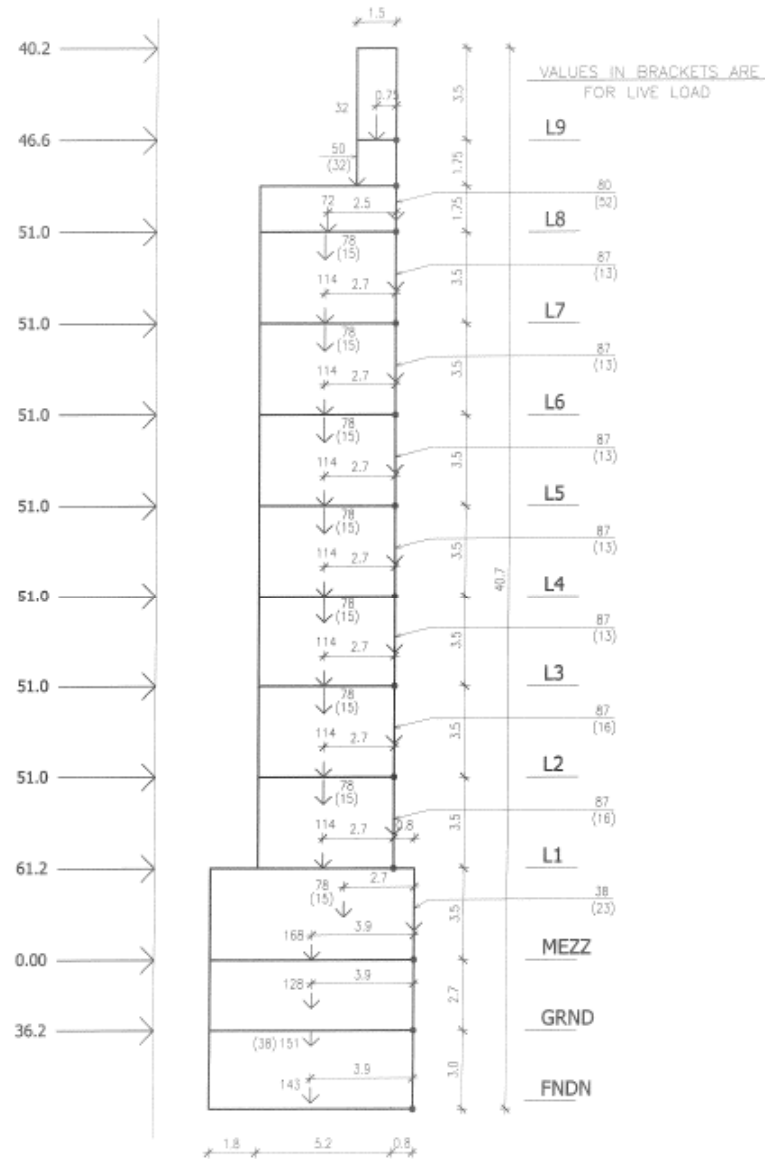
Interior shear wall system



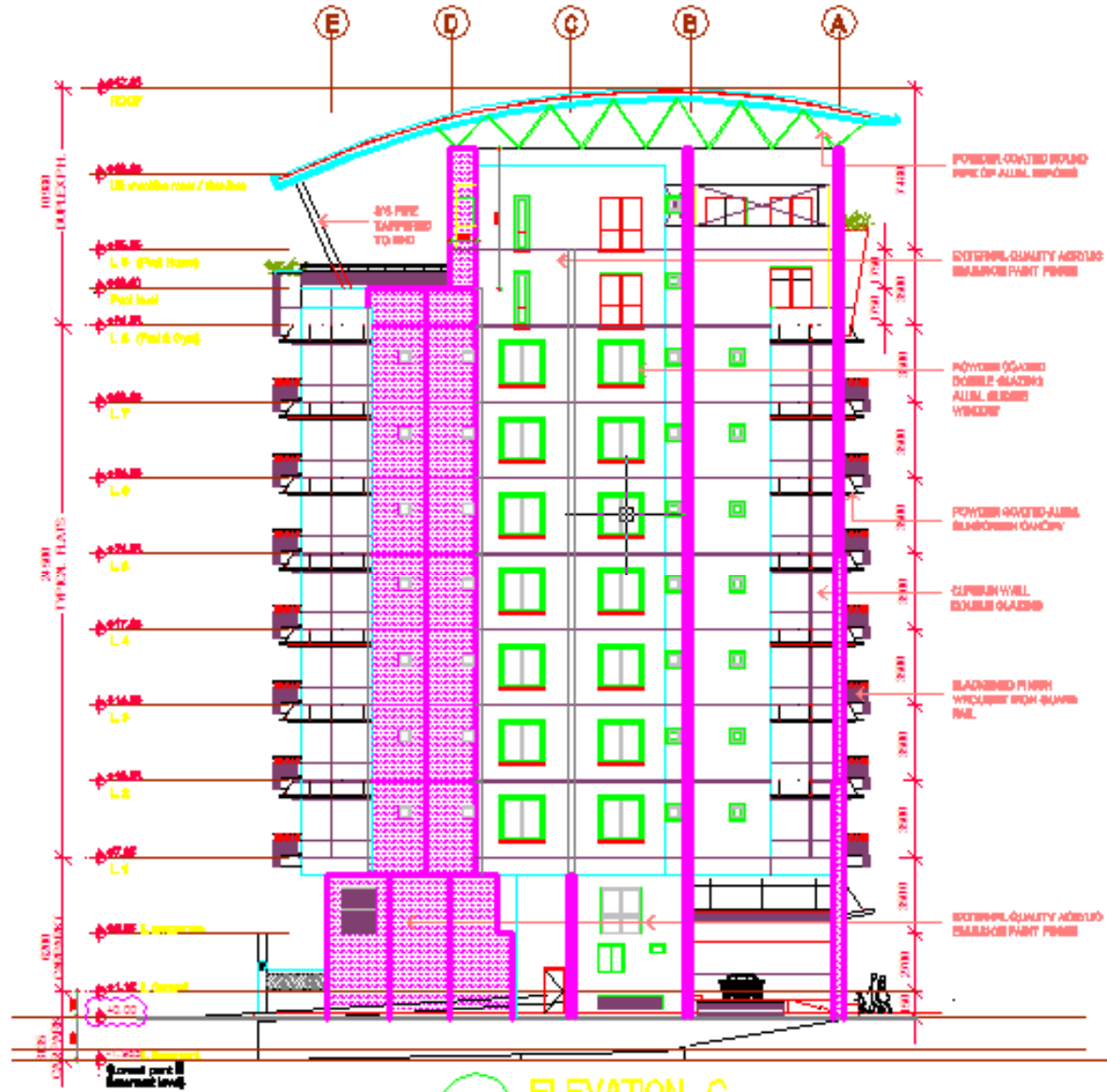
EXAMPLE-1 AOT BUILDING



STABILITY OF WALL - B

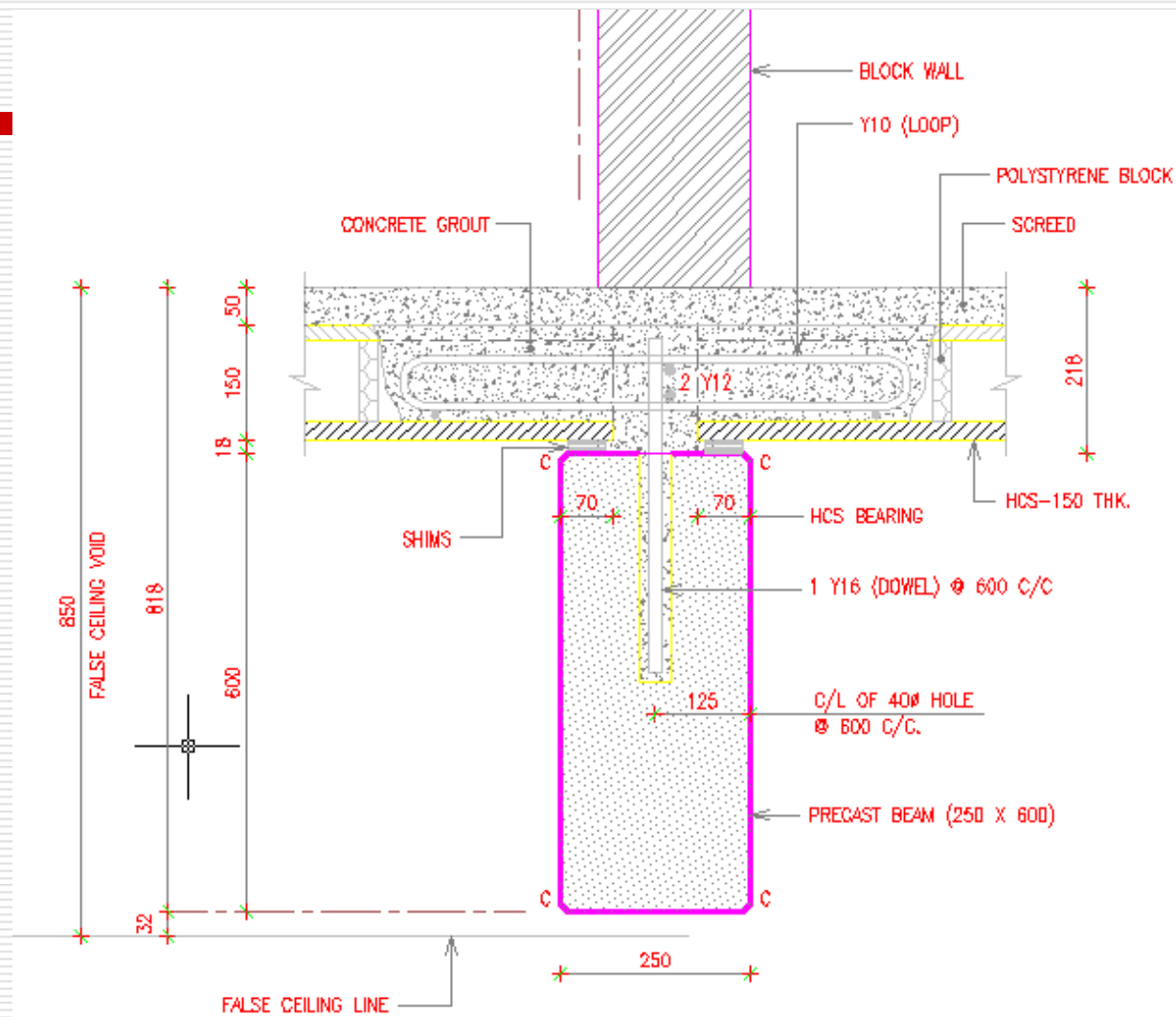


CALCULATION MODEL FOR STABILITY



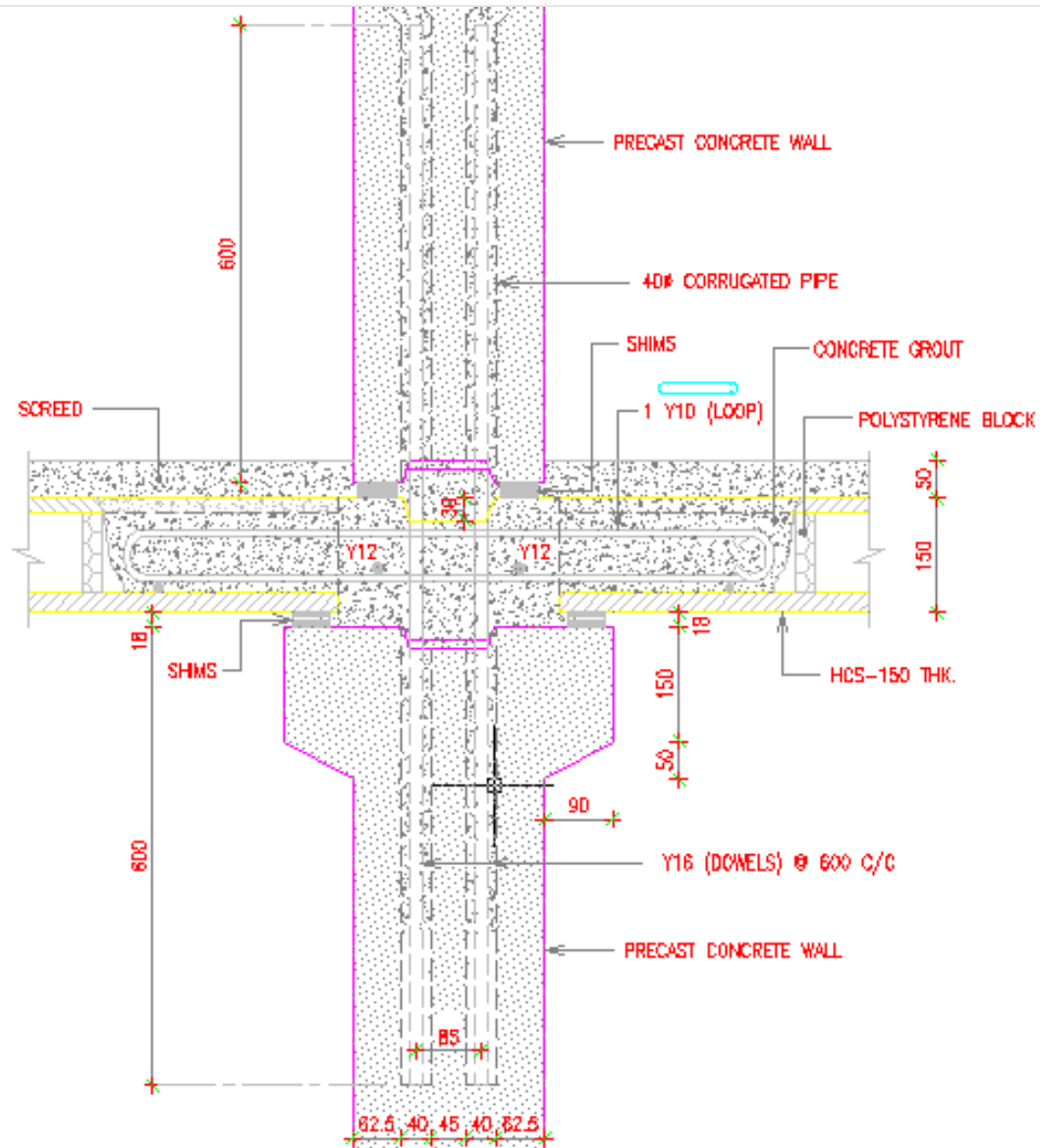
ELEVATION - C
SCALE 1:200

ERECTION DETAILS



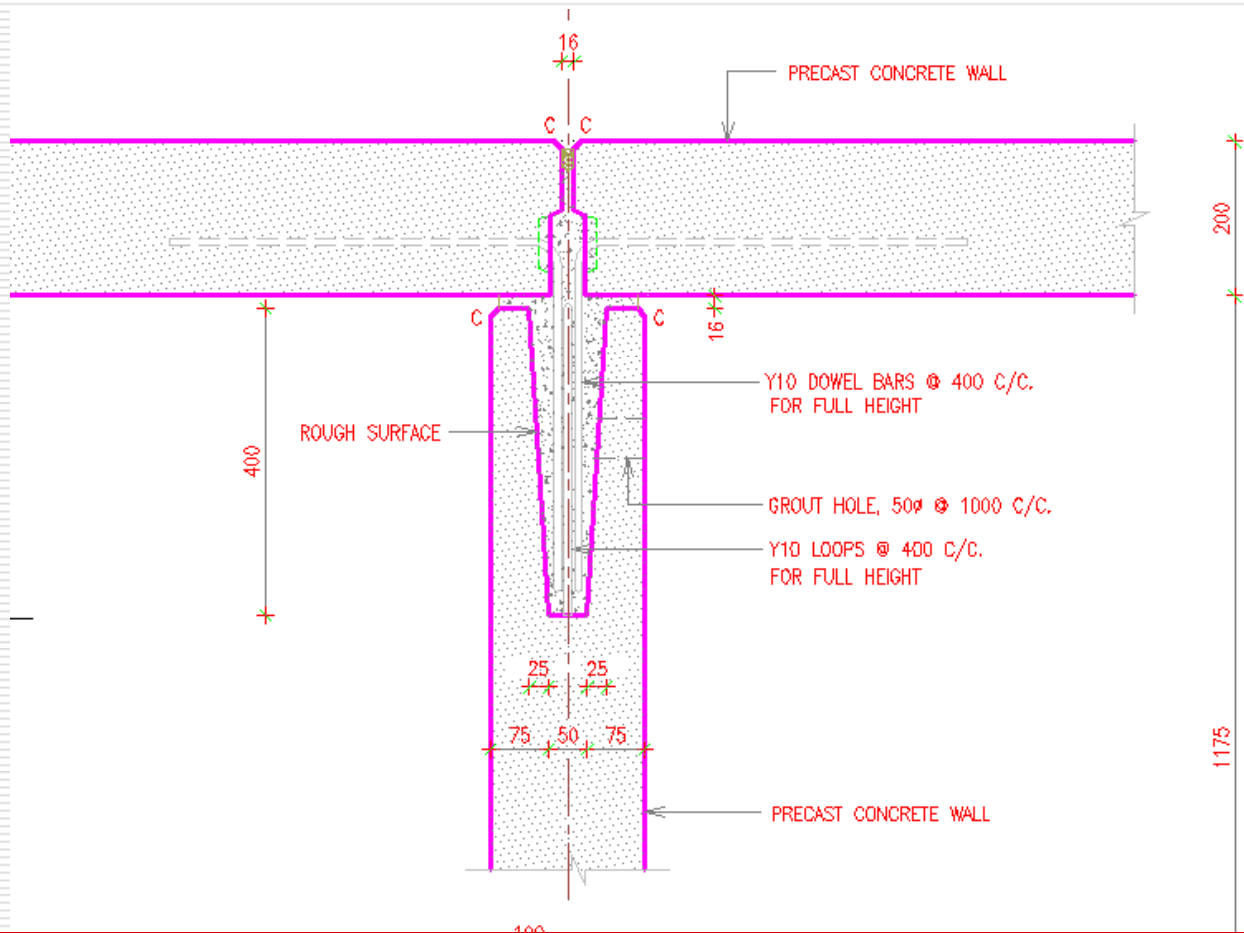
CONNECTION FOR BEAM, SLAB AND WALL

ERECTION DETAILS

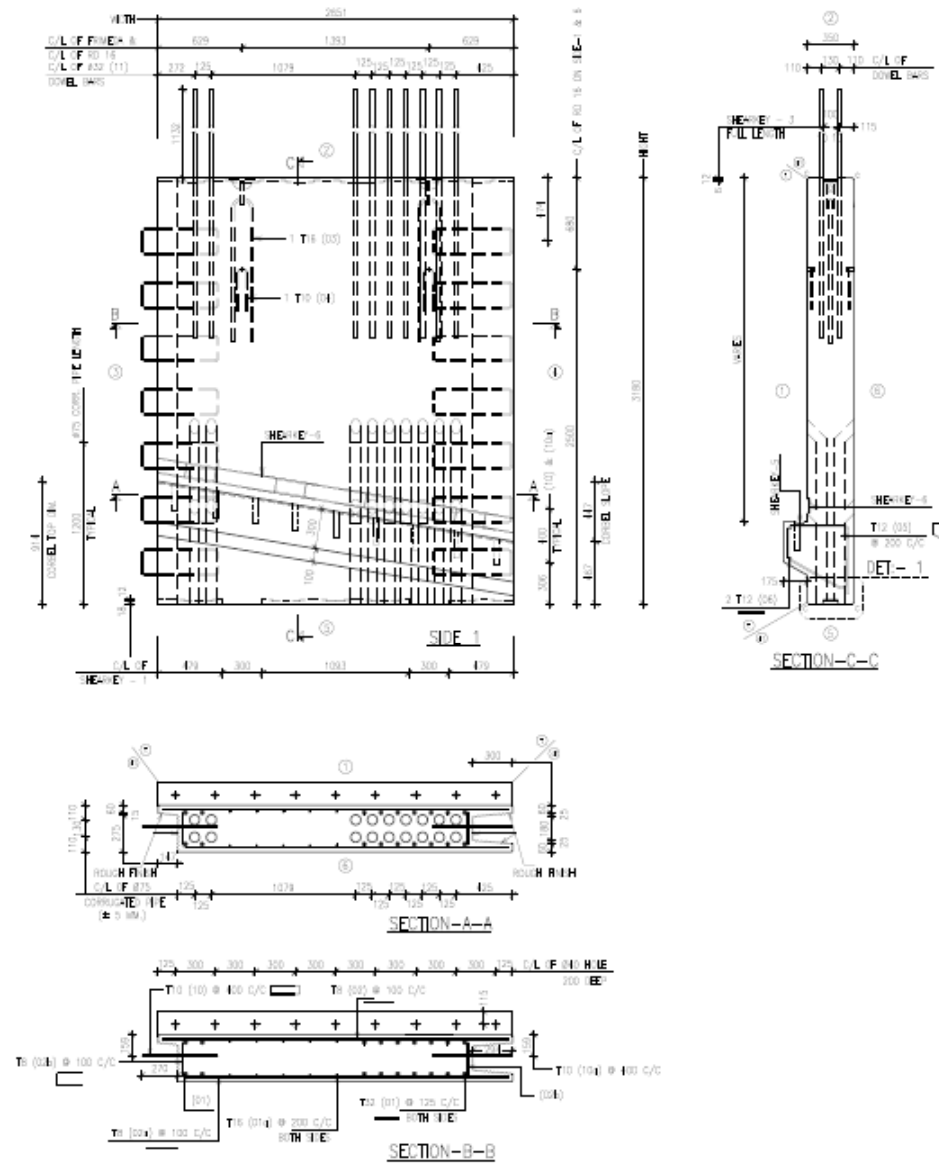


CONNECTION FOR WALL TO WALL AND SLAB

ERECTION DETAILS



CONNECTION BETWEEN WALL TO WALL

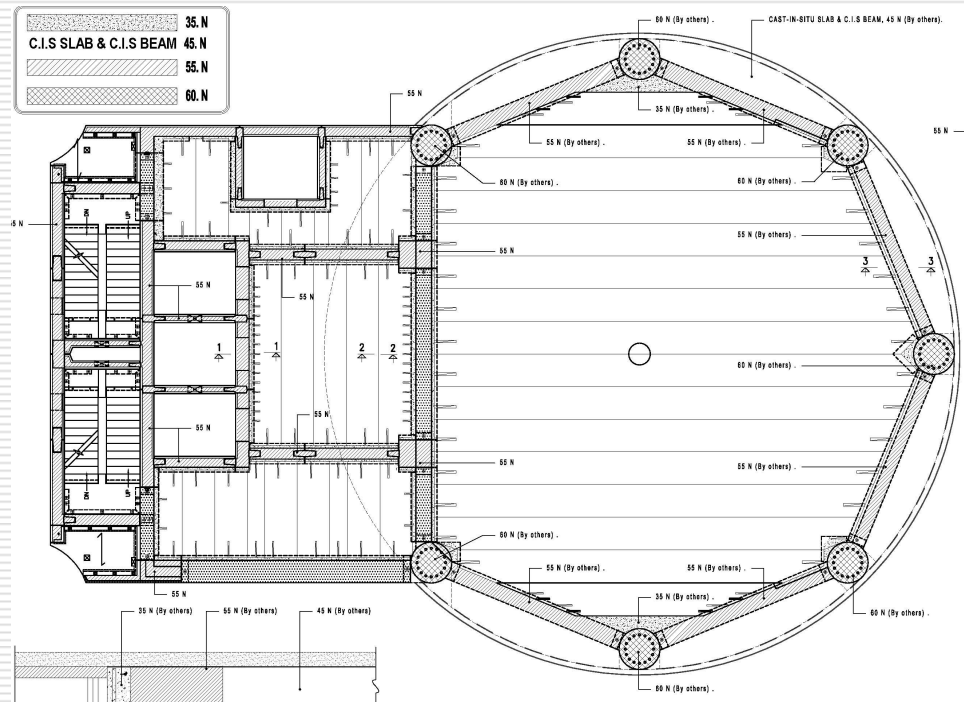


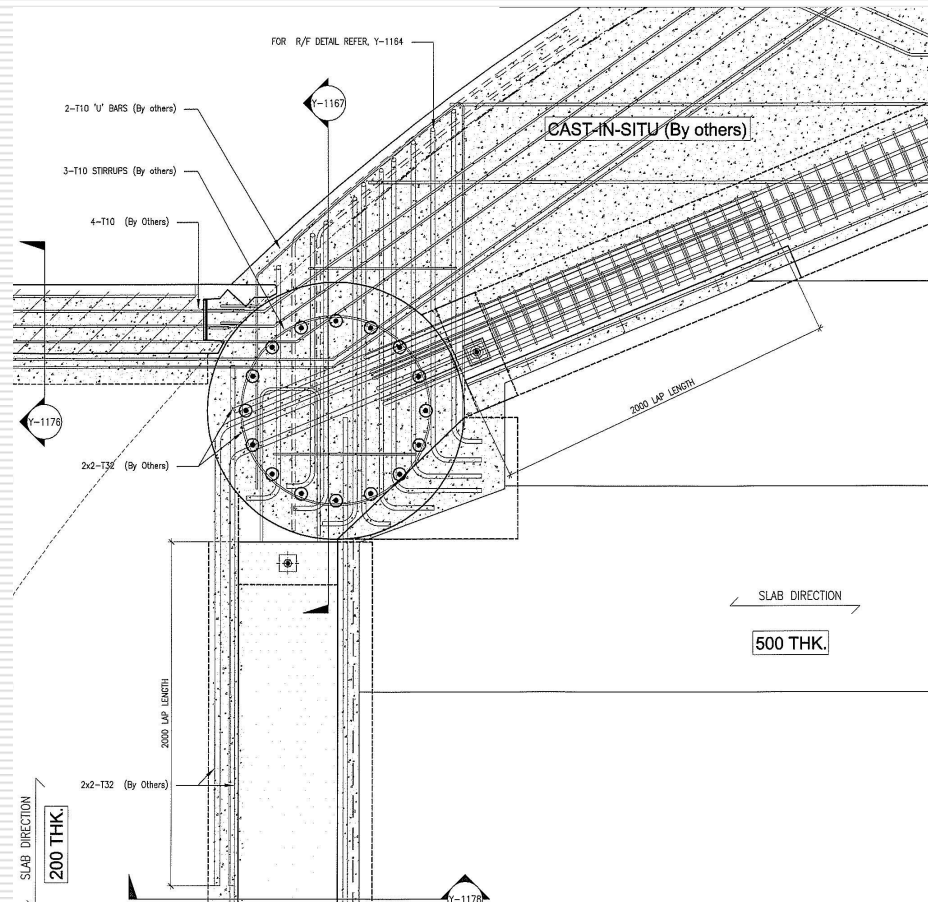
TYPICAL SHEAR WALL

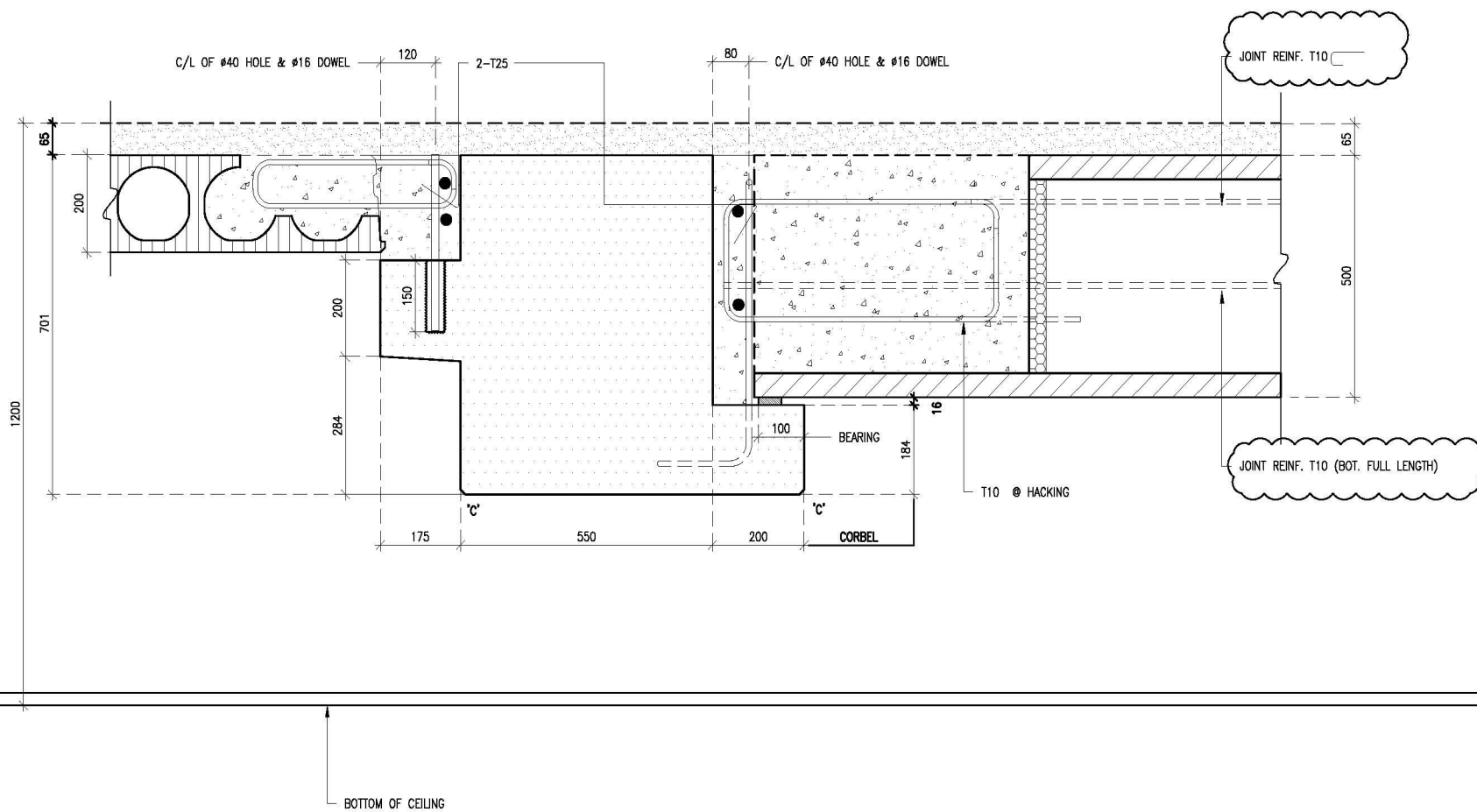
COMPLETED STRUCTURE

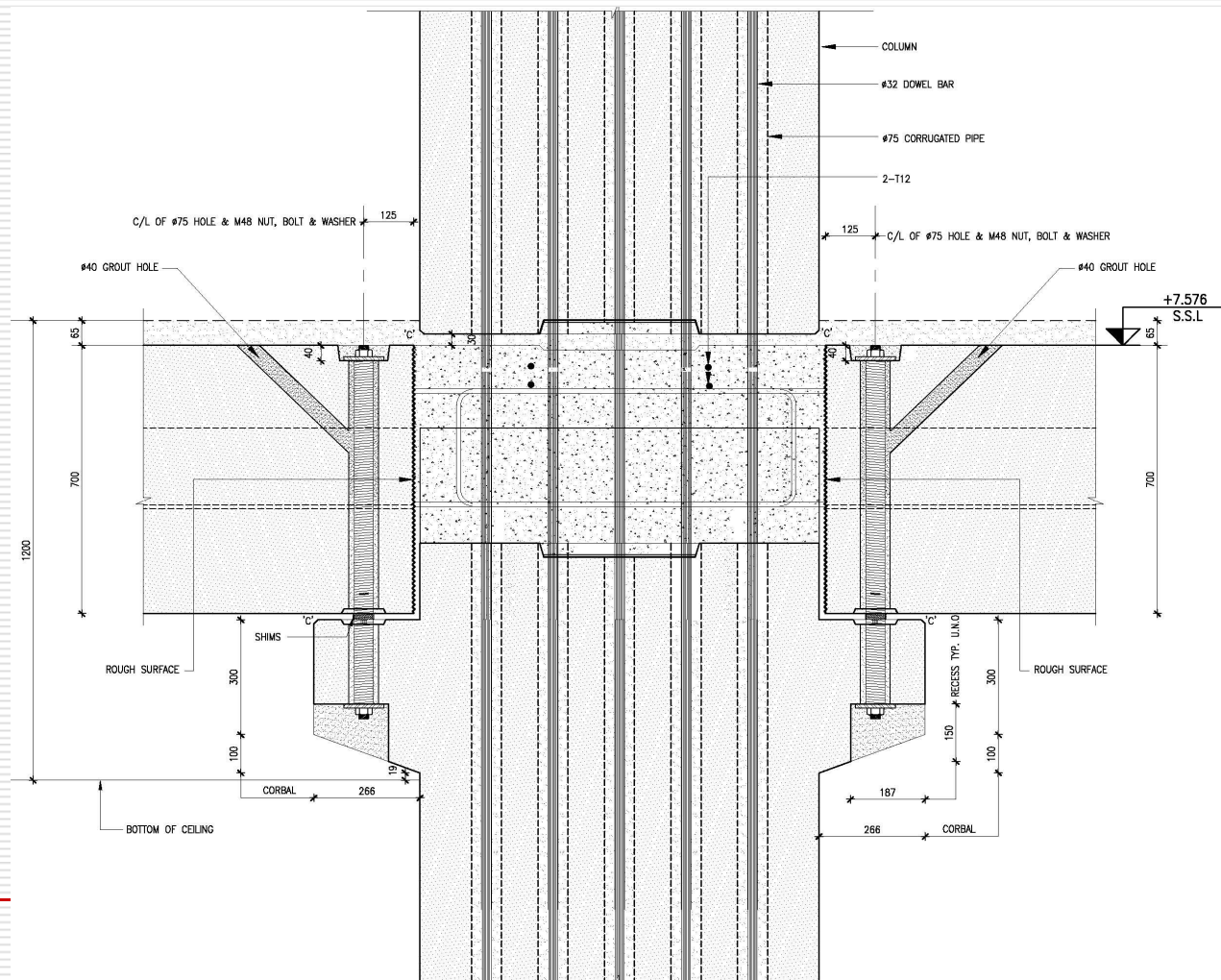


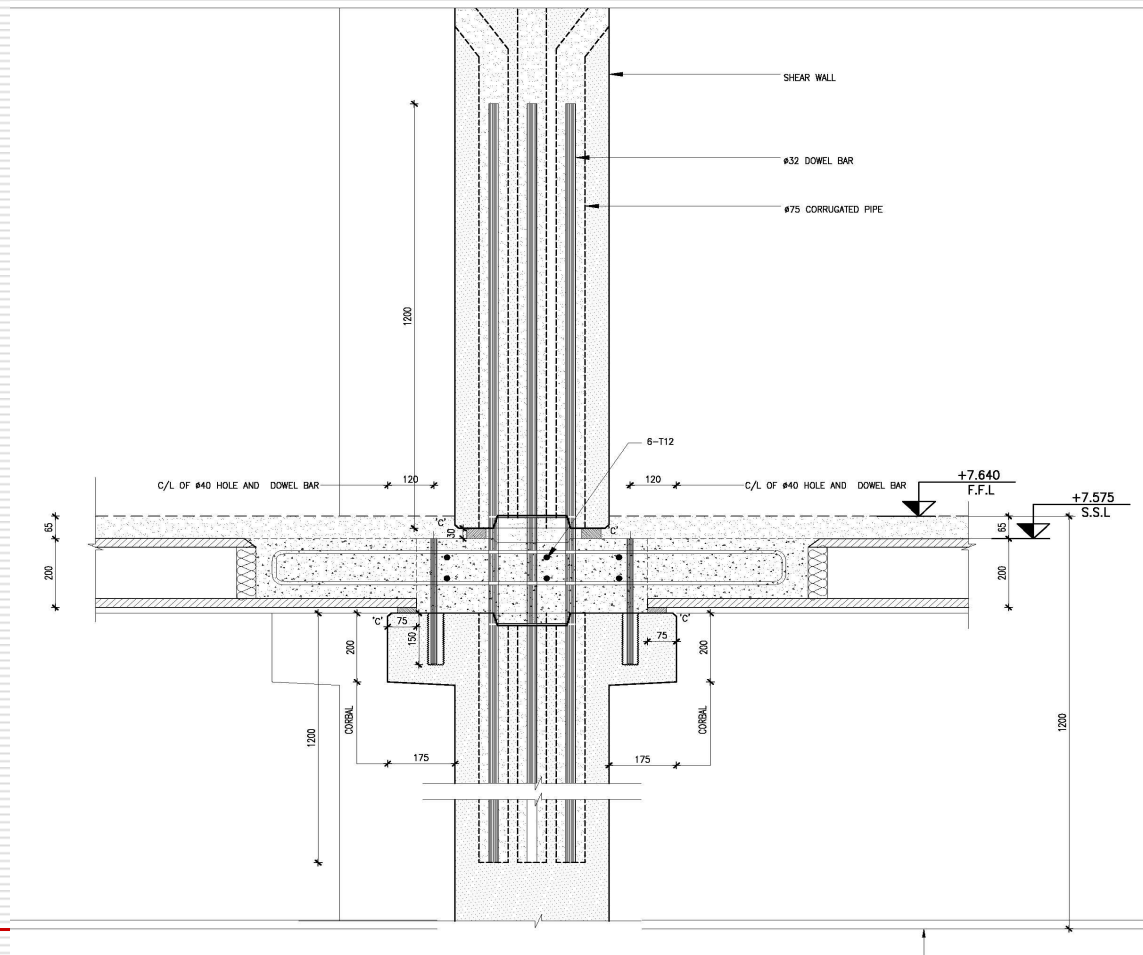
EXAMPLE-2 35-STOREY

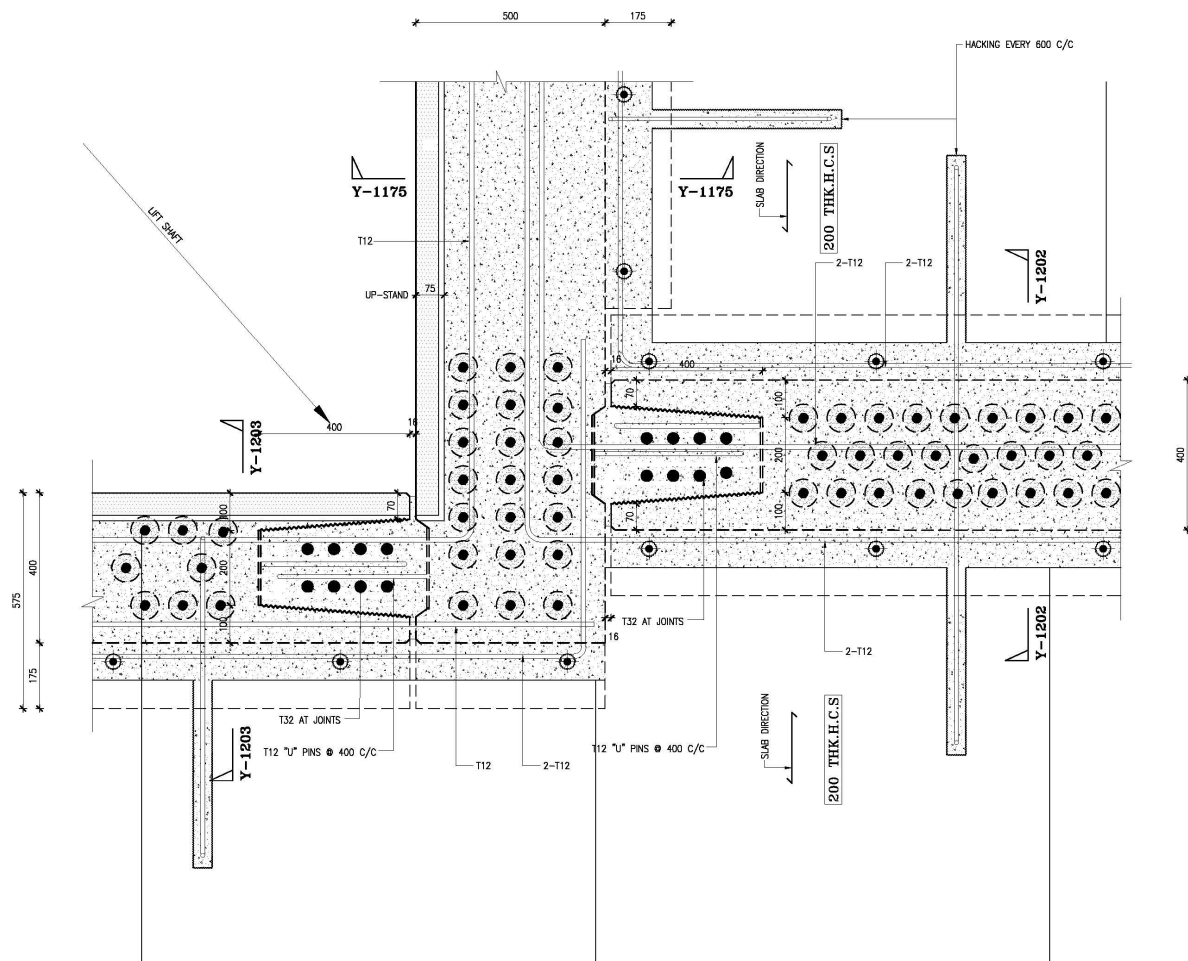


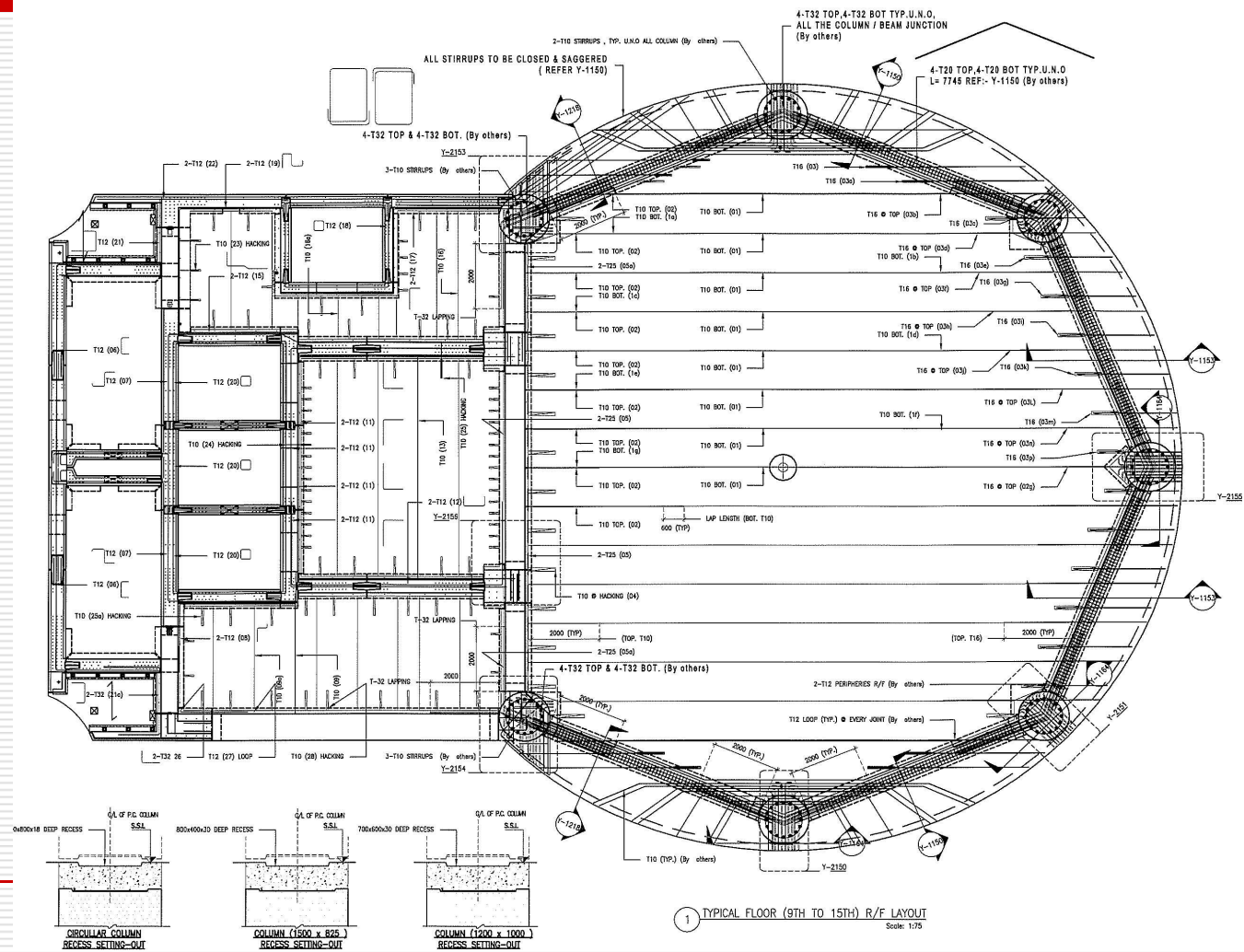


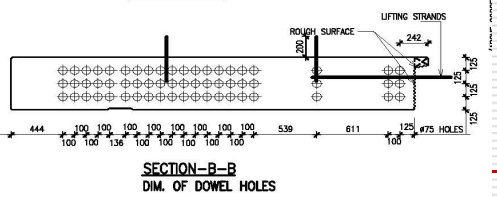
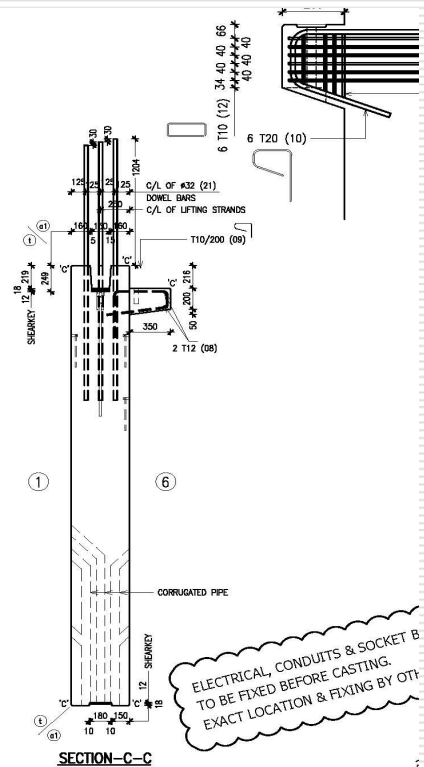
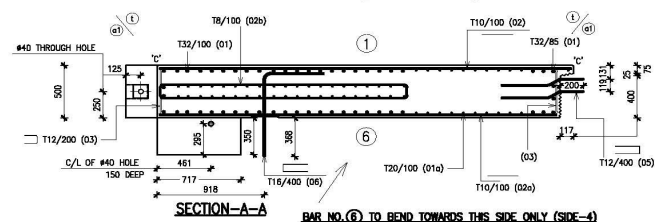
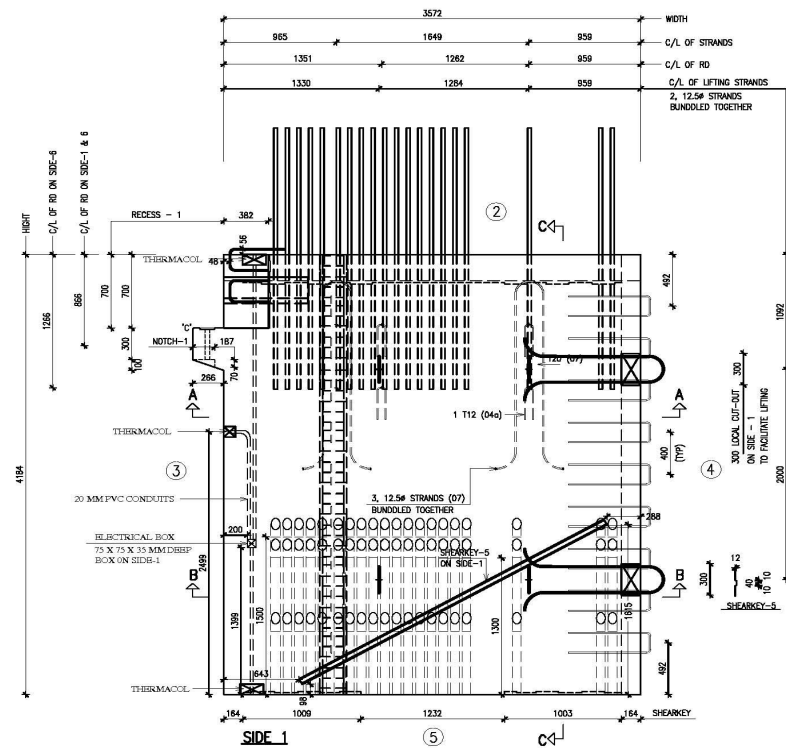














PROJECTS

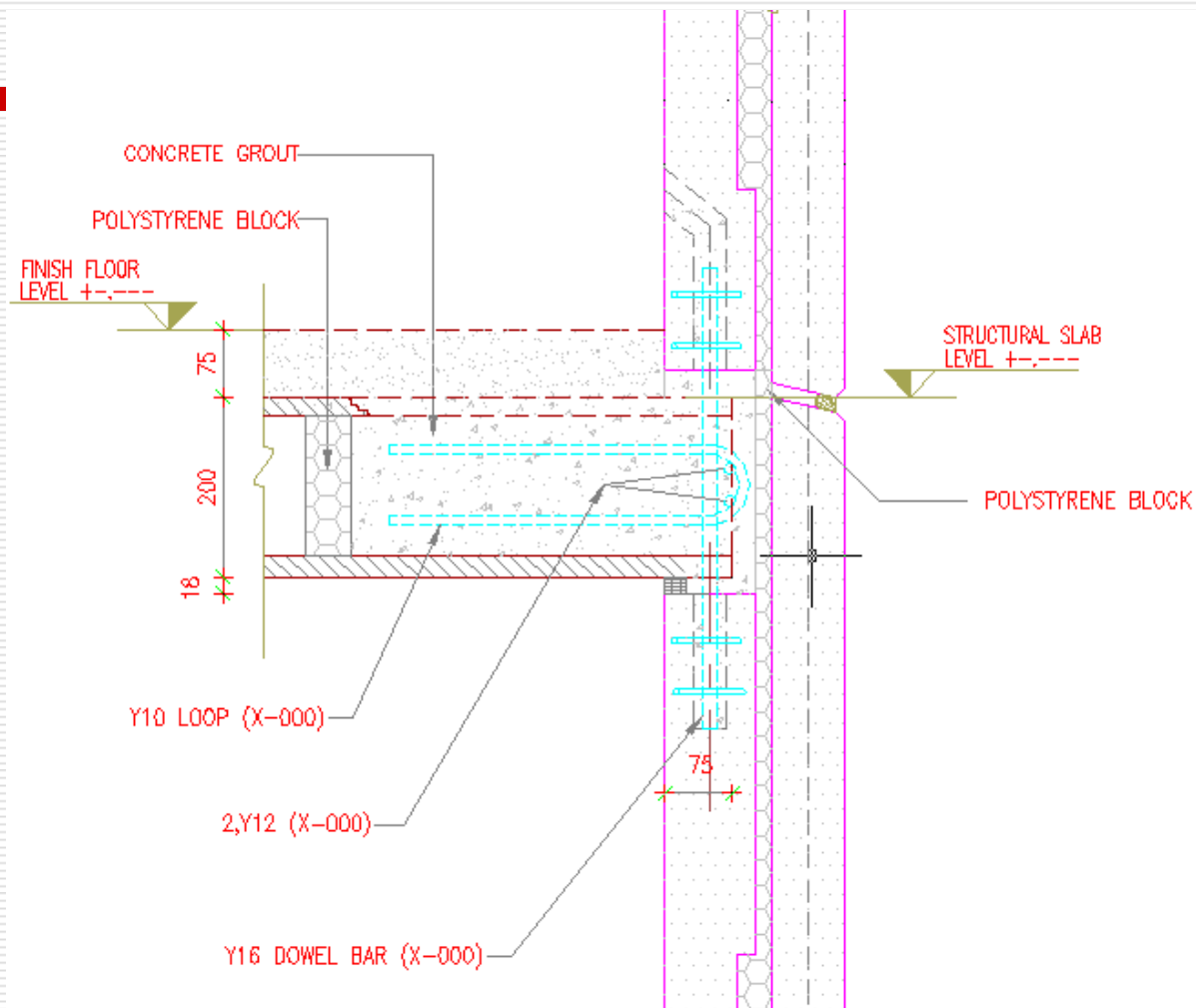


24 Storey



35 Storey on completion

ERECTION DETAILS FOR LOAD BEARING PANELS



PANEL TO PANEL CONNECTIONS







· PRECAST LOAD BEARING PROJECTS



PRECAST LOAD BEARING PROJECTS

□















MONUMENTS













